

零件手册

Parts Manual

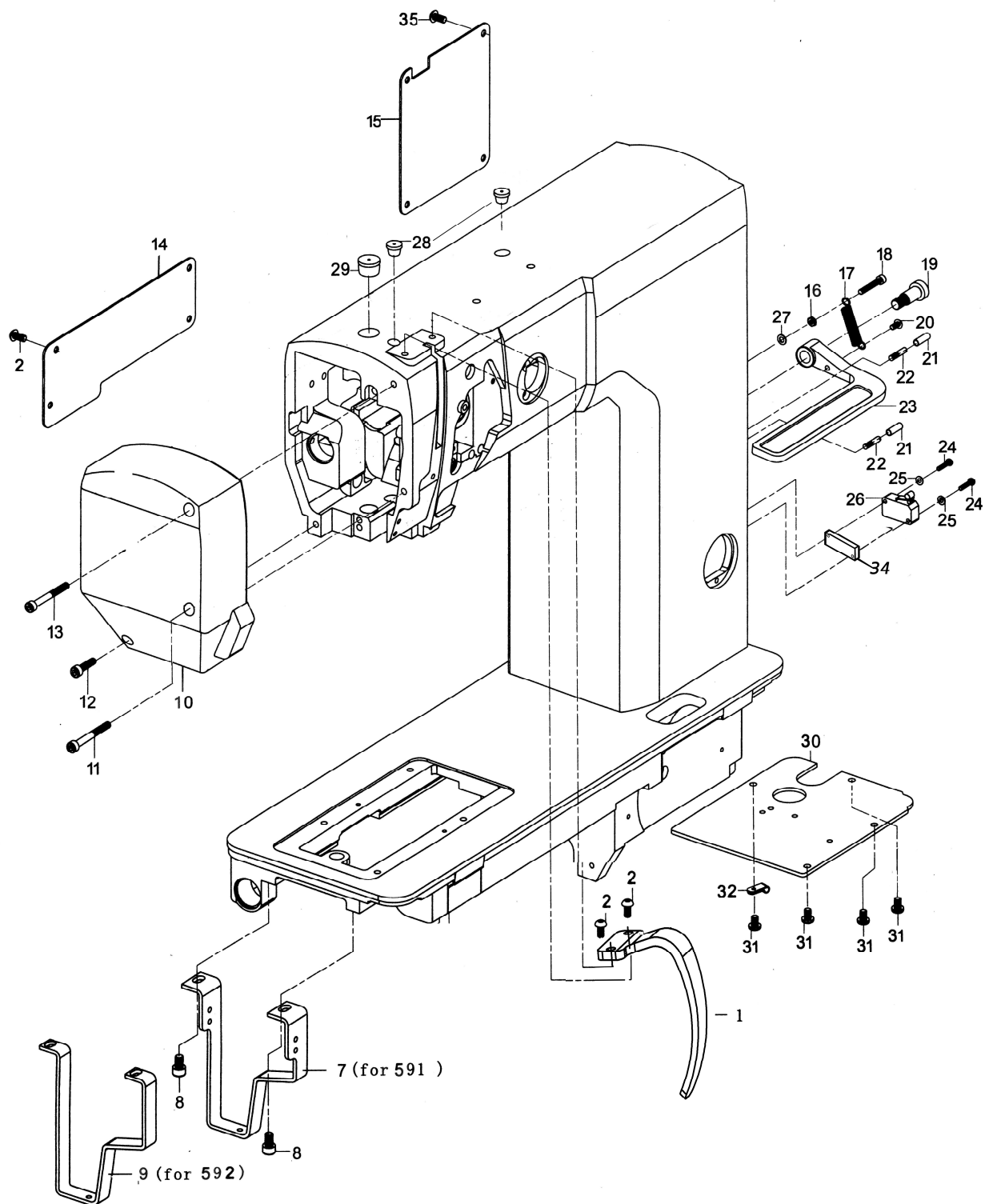
591

电脑自动剪线罗拉车

Computer automatic thread cutting roller

1. 机身部件

Housing sections

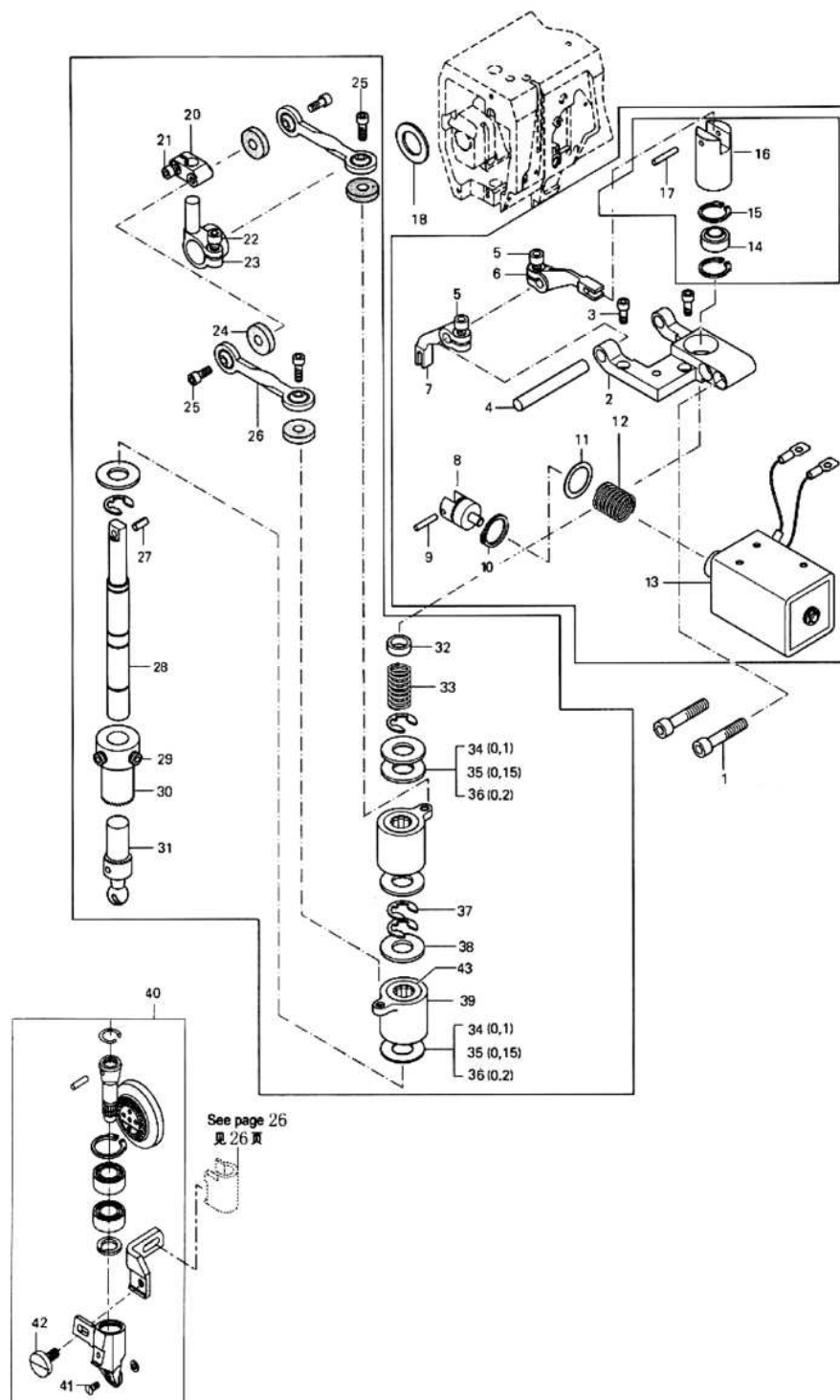


1. 机身部件

Hunsing sections

序号	名称	DESCRIPTION	数量 Qty
01-01	防护罩	protecting mask	1
01-02	螺钉M5x10	Screw M5x10	8
01-03	安全板	Safety plate	1
01-04	螺钉M5x6	Screw M5x6	1
01-05	支板	Trestle board	1
01-06	螺钉M6x10	Screw M6x 10	2
01-07	支脚 (591专用)	Bracket (For 591)	1
01-08	螺钉M6x10	Screw M6x 10	2
01-09	支脚 (592专用)	Bracket (For 592)	1
01-10	一体机面板	Panel	1
01-11	螺钉M5x60	Screw M5x60	1
01-12	螺钉M5x25	Screw M5x25	1
01-13	螺钉M5x78	Screw M5x78	1
01-14	后盖前板	Back cover board painting	1
01-15	后盖板	Back cover board	1
01-16	螺母M4	NUT M4	1
01-17	脚杆动轴曲柄拉簧	Spring	1
01-18	螺钉M4x25	Screw M4x25	1
01-19	轴位螺钉	Screw M5x12	1
01-20	螺钉M4x6	Screw M4x6	1
01-21	油管 $\phi 3 \times \phi 5$	Oil pipe $\phi 3 \times \phi 5$	2
01-22	限位螺钉M4x8	Screw M4x8	2
01-23	倒缝扳手	Spanner of reversal stitch	1
01-24	螺钉M3x14	Screw M3x14	2
01-25	垫圈 $\phi 3$	Washer	2
01-26	倒缝点动开关	Power switch	1
01-27	垫圈 $\phi 4$	Washer $\phi 4$	1
01-28	油塞	Oil dam	1
01-29	油塞	Oil dam	1
01-30	板		1
01-31	螺钉 M5X10	Screw M5X8	4
01-32	SN-3A夹头	Clamp	1
01-34	电动开关垫块		1
01-35	螺钉M5x16	Screw M5x 16	2

2. 机头零件(1) Needle head parts (1)



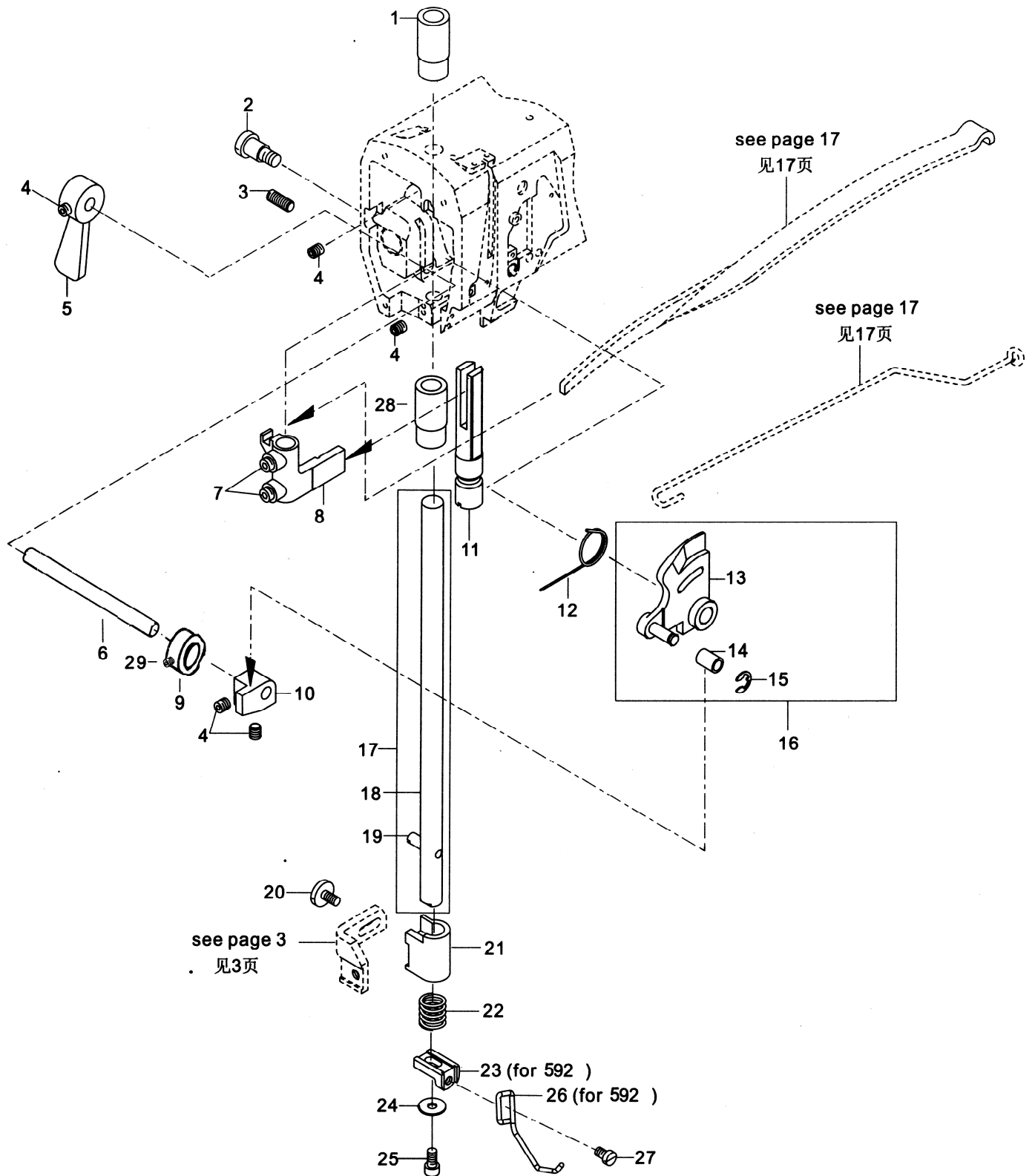
2. 机头零件 (1)

Needle head parts(1)

序号	名称	DESCRIPTION	数量 Qty
02-01	螺钉M6X30	Screw	2
02-02	电磁铁安装板	Electromagnet plate	1
02-03	螺钉M4x10	Screw M4x10	2
02-04	平头滚针	Needle roller	1
02-05	螺钉M5x10	Screw M5x10	2
02-06	杠杆1	HEBEL	1
02-07	杠杆2	HEBEL	1
02-08	U形夹	Gabelkopf	1
02-09	连杆轴销4x18	Pin 4x18	1
02-10	卡圈C16	Collar	1
02-11	垫圈	Washer	1
02-12	缓冲弹簧	Pressure spring	1
02-13	一体机滚轮联接电磁铁	Bobbin join electromagnet	1
02-14	宛形曲柄轴承	Crank bearing	1
02-15	挡圈	Retaining ring	2
02-16	衬套	BUSHING	1
02-17	销轴	Pin	1
02-18	垫片 15.1x24.5x1.5	Washer 15.1x24.5x1.5	1
02-20	万向联接座	Base frame	1
02-21	螺钉M4x10	Screw M4x 10	1
02-22	螺钉M5x10	Screw M5x 10	1
02-23	万向联接头	Union	1
02-24	油毡垫片	Felt	4
02-25	螺钉M4x10	Screw M4X10	4
02-26	球连杆组件	Ball connecting rod	2
02-27	销 3x10	Pin 3x10	1
02-28	滚轮联接上节轴	Roller wheel coupling spindle	1
02-29	螺钉M6x0.75x5	Screw M6X5	2
02-30	连接轴上节齿轮	Wheel Gear	1
02-31	滚轮下节轴组件	Lower segment	1
02-32	垫圈	WASHER	1
02-33	滚轮联接轴压簧	Pressure spring	1
02-34	调整垫片A	Adjusting washer A	4
02-35	调整垫片B	Adjusting washer B	(4)
02-36	调整垫片C	Adjusting washer C	(4)
02-37	卡圈E8	Collar	4
02-38	轴承座垫片	washer	4
02-39	轴承座组件	bearing seat asm	2
02-40	Φ30滚轮压脚组件	Φ30 Idler wheel foot asm	1
02-41	螺钉M4x8	Screw M4x8	1
02-42	螺钉M2.5x6	Screw M2.5x6	1
02-43	单向轴承		2

3. 机头零件(2)

Needle head parts (2)



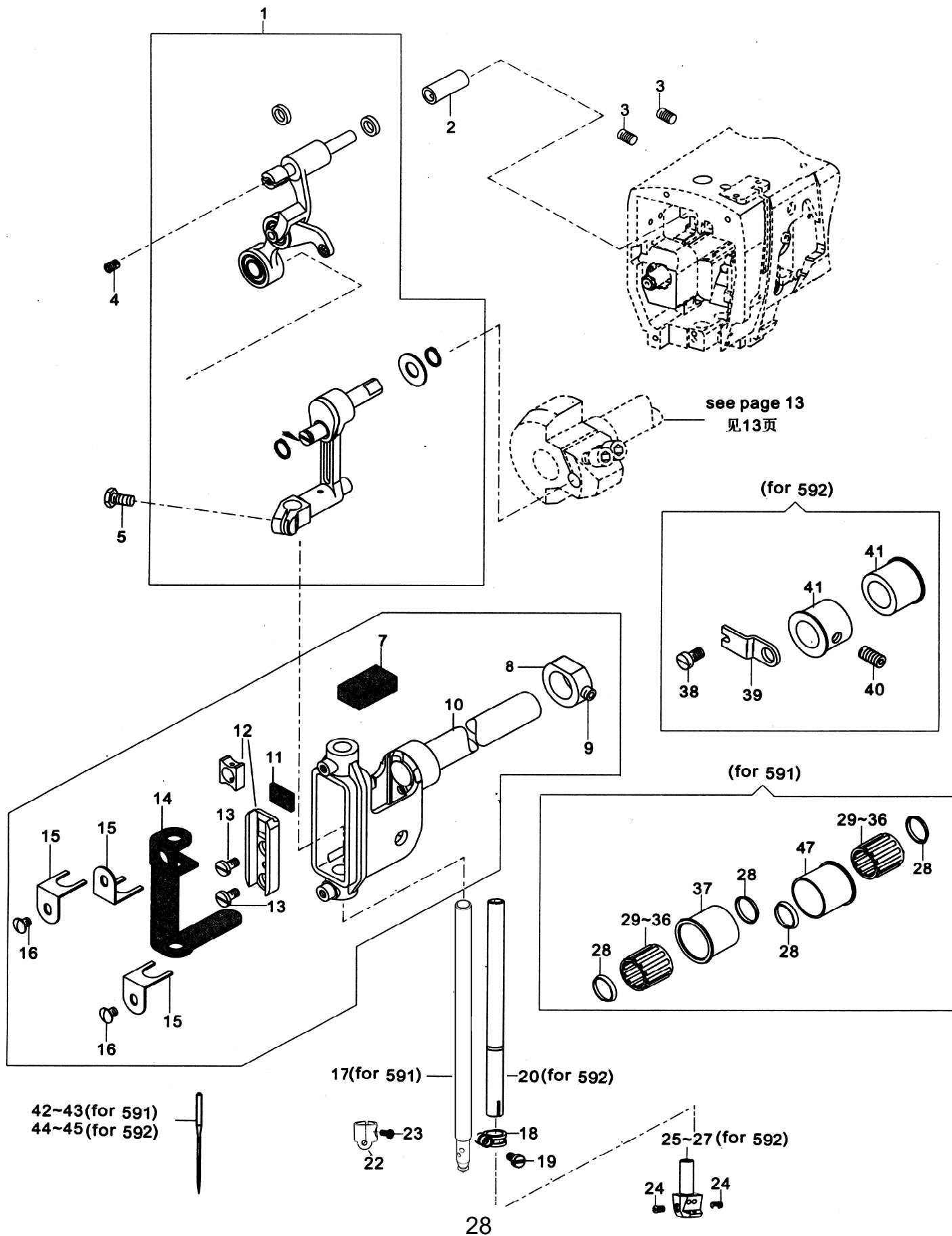
3. 机头零件 (2)

Needle head parts (2)

序号	名称	DESCRIPTION	数量 Qty
03-01	压杆轴套	Strut bar bearing	2
03-02	螺钉M6X8	Screw M6x8	1
03-03	螺钉M6x8	Screw M6X8	1
03-04	螺钉M5x5	Screw M5X5	4
03-05	压脚扳手	Presserfoot spanner	1
03-06	抬压脚轴	Presser foot lift axle	1
03-07	螺钉M6x0.75x5	Screw M6x5	2
03-08	压杆滑块	Strut bar slides	1
03-09	抬压脚手柄轴套	Presser feet handle bushing	1
03-10	抬压脚凸块	Presser foot lift bump	1
03-11	压杆滑块导杆	Strut bar slides guide bar	1
03-12	松线复位簧	Replacement spring	1
03-13	抬压脚前杠杆焊接件	Presser foot lift jointing	1
03-14	抬压脚前杠杆销套	Presser foot lift pin	1
03-15	挡圈	Collar	1
03-16	抬压脚前杠杆组件	Presser foot lift asm	1
03-17	压脚杆组件	Presser feet assembly	1
03-18	压脚杆	Presser feet	1
03-19	下节销螺钉M4x5.2	Screw M4x5.2	1
03-20	螺钉M4x8	Screw M4X8	1
03-21	压脚柄	Presser feet handle	1
03-22	压簧	Pressure spring	1
03-23	压料器定位座 (for 592)	Eccentric swage locating seat (for 592)	1
03-24	垫圈04	Washer 中4	1
03-25	螺钉M4x8	Screw M4X8	1
03-26	压料簧 (for 592)	Eccentric swage spring (for 592)	1
03-27	螺钉M4x6	Screw M4X6	1
03-28	压杆轴套		1
03-29	螺钉M4X6		1

4. 机头零件(3)

Needle head parts (3)



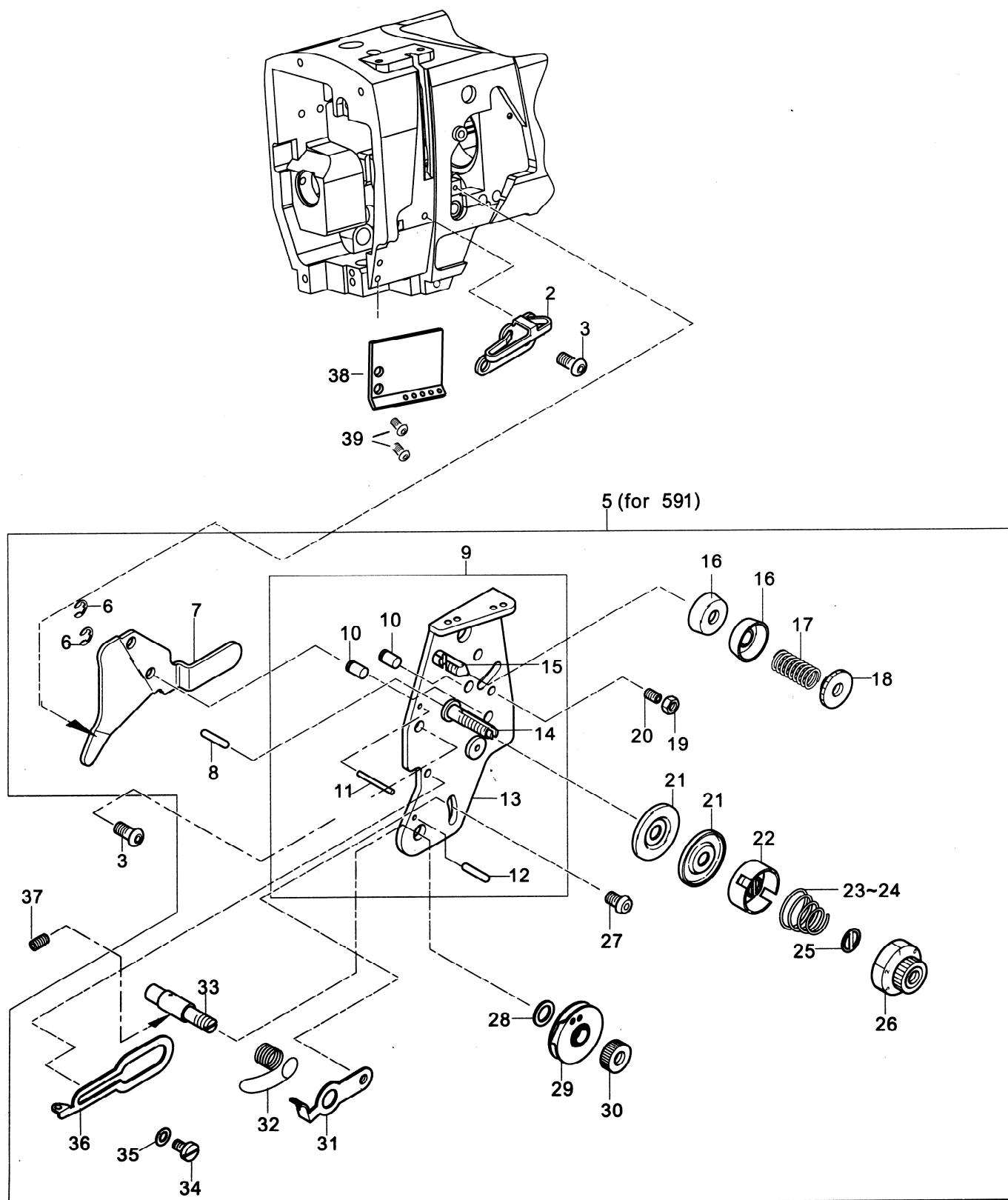
4. 机头零件 (3)

Needle head parts (3)

序号	名称	DESCRIPTION	数量 Qty
04-01	挑线杆组件	Takeuplever assembly	1
04-02	挑线连杆销衬套	Takeuplever pin bushing	1
04-03	螺钉 M5x8	Screw M5x8	2
04-04	螺钉 M4x5	Screw M4x5	1
04-05	螺栓 M5x10	Screw M5x10	1
04-07	油毡	Felt	1
04-08	针杆架轴挡圈	Uper check ring	1
04-09	螺钉 M6x0.75x5	Screw M6x0.75x5	1
04-10	针杆架件	Needle bar assembly	1
04-11	油毡	Felt	1
04-12	针杆滑块槽组件	Needle slider groove asm	1
04-13	螺钉 M4x4.5	Screw M4x4.5	2
04-14	油毡	Felt	1
04-15	油毡压板	Linoleum clamp	3
04-16	螺钉 M4x4	Screw M4x4.5	1
04-17	针杆	Needle bar	1
04-18	针杆锁紧圈	Needle bar clamp ring	1
04-19	螺钉 M4x8	Screw M4x8	1
04-20	针杆上节	Needle bar uper	1
04-22	下过线钩	Arm thread guide	1
04-23	螺钉 M3x6	Screw M3x6	1
04-24	螺钉 M3x3.2	Screw M3x3.2	2
04-25	3.2针夹头 (For 592)	Pin chuck 3.2 (For 592)	1
04-26	2.8针夹头 (For592)	Pin chuck 2.8 (For592)	(1)
04-27	2.4针夹头 (For 592)	Pin chuck 2.4 (For592)	(1)
04-28	内卡圈	Inner retainer ring	4
04-29	滚针轴承	Needle bearing	2
04-30	滚针轴承	Needle bearing	(2)
04-31	滚针轴承	Needle bearing	(2)
04-32	滚针轴承	Needle bearing	(2)
04-33	滚针轴承	Needle bearing	(2)
04-34	滚针轴承	Needle bearing	(2)
04-35	滚针轴承	Needle bearing	(2)
04-36	滚针轴承	Needle bearing	(2)
04-37	上边轴轴承套Φ23.5	Bearing bush	1
04-38	螺钉 M5x6	Screw M5x6	2
04-39	定位板	Guide plate	1
04-40	螺钉 M6x14	Screw M6x14	1
04-41	针杆架轴套	Needle bar bush	2
04-42	机针 134PCL90/14 (for591)	Neddle 134PCL 90/14(for591)	1
04-43	机针 134PC120/19 (for 591)	Neddle 134PCL 120/19 (for591)	(1)
04-44	机针 134-35 90/14 (for 592)	Neddle 134-35 90/14 (for592)	(2)
04-45	机针 134-35 120/19 (for 592)	Neddle 134-35 120/19 (for592)	(2)
04-47	针杆架轴套组件Φ23	Bearing bush assy	1

5. 机头零件(4)

Needle head parts (4)

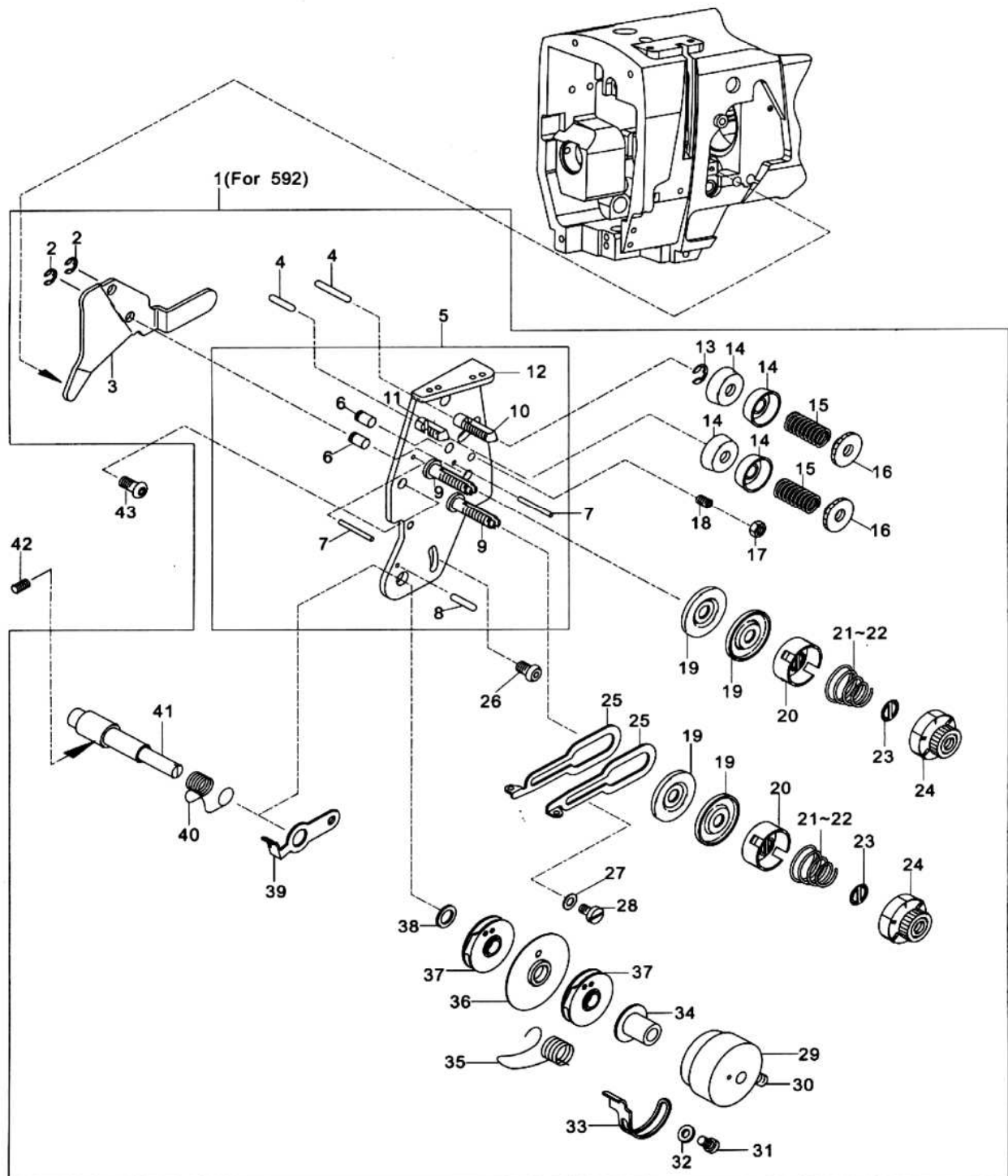


5. 机头零件（4）

Needle head parts (4)

序号	名称	DESCRIPTION	数量 Qty
05-02	左右过线勾	Left and right wire hook	1
05-03	螺钉M5x10	Screw M5X10	2
05-05	夹线器（591专用）	Conductor holder (for 591)	1
05-06	卡圈	Collar	2
05-07	挑线簧限位板	Spring guard	1
05-08	过线钉	Pin	1
05-09	夹线大板组件		1
05-10	销钉5x8	Screw pin 5x8	2
05-11	防转长销钉2x20	Screw pin 5x8	1
05-12	防转销钉2x8	Screw pin 5x8	1
05-13	夹线大板	Bobbin winder tension disc	1
05-14	螺钉	Screw	1
05-15	夹线调压螺钉	Screw	1
05-16	调节簧座	Thred tension disk	2
05-17	夹线调节弹簧	Spring	1
05-18	夹线调节螺母M6	Screw M6	1
05-19	挺线电磁铁调节螺母M4	Screw M4	1
05-20	螺钉M4x8	Screw M4x8	1
05-21	过线板	Thread guide plate	2
05-22	夹线簧座	Split line spring plate	1
05-23	夹线簧-薄料（—M机型）	Split line spring (for —M Model)	1
05-24	夹线簧-厚料（—H机型）	Split line spring (for —H Model)	(1)
05-25	压簧板	Spring plate	1
05-26	夹线螺母	NUT	1
05-27	螺钉M4x6	Screw M4X6	1
05-28	垫片φ7.3	Washerφ5	1
05-29	挑线过线焊件	Balance thread guide	1
05-30	挑线簧组件螺母M6x0.75	NUT M6x0.75	1
05-31	挡簧块	E-ring	1
05-32	挑线簧	Spring	1
05-33	夹线过线轴	Thread guide spindle	1
05-34	螺钉M4x6	Screw M4x6	1
05-35	垫圈φ4	Washer φ4	1
05-36	过线调节板	Thread guide plate	1
05-37	螺钉	Screw	1
05-38	大过线勾		1
05-39	螺钉M4X10	Screw M4x 10	2

6. 机头零件(5) Needle head parts (5)

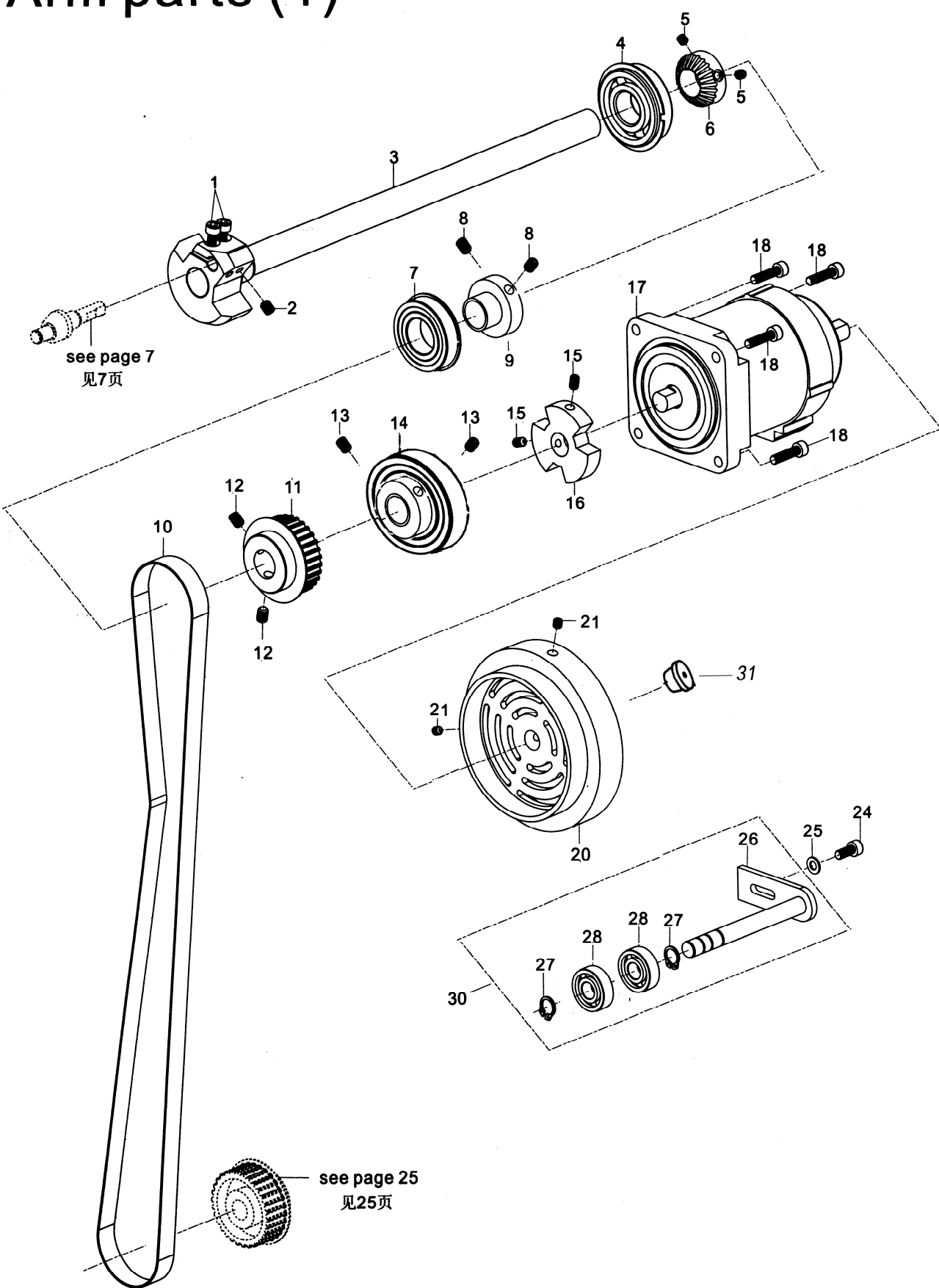


6. 机头零件 (5)

Needle head parts(5)

序号	名称	DESCRIPTION	数量 Qty
06-01	夹线器 (592专用)	Conductor holder (for592)	1
06-02	卡圈	Collar	2
06-03	挑线簧限位板	Spring guard	1
06-04	过线钉	Pin	1
06-05	夹线板大组件	Bobbin winder tension disc asm	1
06-06	销钉5x8	Screw pin 5x8	2
06-07	防转长销钉2x20	Screw pin 2X20	2
06-08	防转销钉2x8	Screw pin 2x8	1
06-09	螺钉	Screw	2
06-10	夹线调压螺钉I	Screw	1
06-11	夹线调压螺钉	Screw	1
06-12	夹线大板	Bobbin winder tension disc	1
06-13	卡圈	Collar	1
06-14	调节簧座	Thred tension disk	4
06-15	夹线调节弹簧	Spring	2
06-16	夹线调节螺母M6	Nut M6	2
06-17	挺线电磁铁调节螺母M4	Nut M4	1
06-18	螺钉M4X8	Screw M4X8	1
06-19	过线板	Thread guide plate	4
06-20	夹线簧座	Split line spring plate	2
06-21	夹线簧-薄料 (—M机型)	Split line spring (for —M Model)	2
06-22	夹线簧-厚料 (—H机型)	Split line spring (for —H Model)	(2)
06-23	压簧板	Spring plate	2
06-24	夹线螺母	Nut	2
06-25	过线调节板	Thread guide plate	2
06-26	螺钉M4x6	Screw M4x6	1
06-27	垫圈Φ4	Washer Φ4	1
06-28	螺钉M4x5	Screw M4x6	1
06-29	挑线簧调节转动套筒	Sleeve	1
06-30	螺钉M4x4	Screw M4X6	1
06-31	螺钉M3x5	Screw M3X5	1
06-32	垫圈Φ3	Washer Φ3	1
06-33	挡簧块I	E-ring I	1
06-34	套环	Pipe casing	1
06-35	挑线簧I	Spring I	1
06-36	挑线簧隔板	Partition board	1
06-37	挑线过线焊件	Balance thread guide	2
06-38	垫片	Washer	1
06-39	挡簧块	E-ring	1
06-40	挑线簧	Spring	1
06-41	挑线簧调节轴	Adjustment axle	1
06-42	螺钉	Screw	1
06-43	螺钉M5x10	Screw M5x 10	1

7. 机臂零件(1) Arm parts (1)

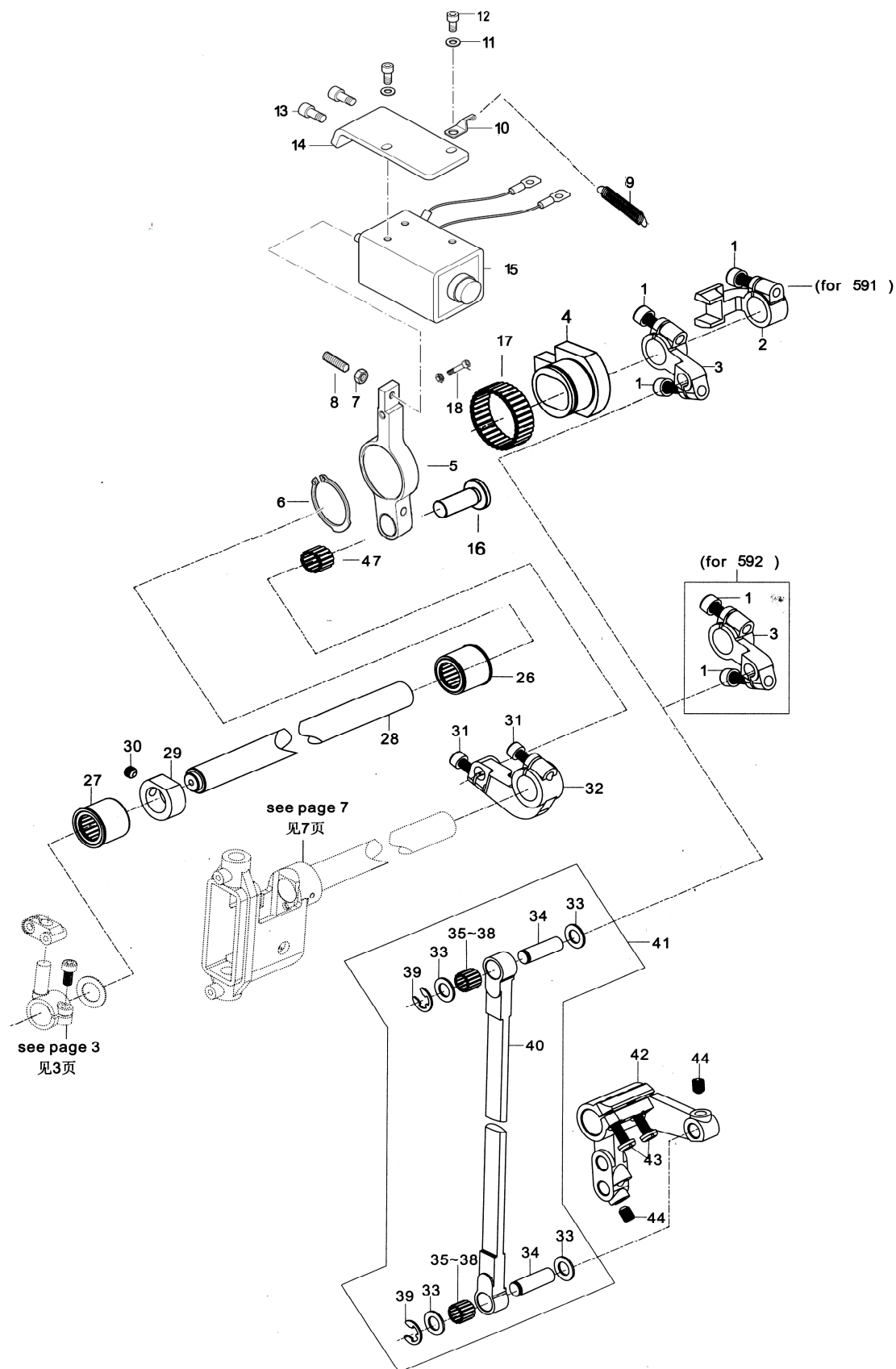


7. 机臂零件（1）

Arm parts(1)

序号	名称	DESCRIPTION	数量 Qty
07-01	螺钉M5x10	Screw M5x10	2
07-02	螺钉 M6x0.75x7	Screw M6x0.75X7	1
07-03	曲柄主轴组件	Counter weight assy	1
07-04	主轴前轴承6204ZZNR	Bearing 6204ZZNR	1
07-05	螺钉M5x5	Screw M5x5	2
07-06	绕线主动轮	Pulley	1
07-07	轴承6004Z	Synchronous belt	1
07-08	螺钉M6X8	Screw M6X8	2
07-09	轴承套	Rear bush	1
07-10	一体机同步带	Synchronous belt	1
07-11	主轴宽带轮	Spindle Pulley	1
07-12	螺钉M6X8	Screw M6X8	2
07-13	螺钉 M6X0.75x8	Screw M6X0.75X8	2
07-14	轴承S6907RZ	BearingS6907RZ	1
07-15	螺钉M5x8	Screw M5X8	2
07-16	电机联轴器组件	Coupling rubber	1
07-17	WR58L-01-01 电机	Electric machinery	1
07-18	螺钉 M5x18.5	Screw M5x 18.5	4
07-20	一体机手轮喷漆	Uppper wheel	1
07-21	螺钉M5x5	Screw M5X5	2
07-22	垫片	Washer	1
07-23	螺钉M5x20	Screw M5X20	1
07-24	螺钉M5x12	Screw M5X12	1
07-25	垫圈φ5	Washer φ5	1
07-26	同步带压紧焊接件	Seal part	1
07-27	挡圈	Collar	2
07-28	轴承6000ZZ	Bearing 6000ZZ	1
07-29	皮带压紧器轴承套	Bearing bush	1
07-30	同步带压紧		1
07-31	油塞	Oil dam	1

8. 机臂零件(2) Arm parts (2)

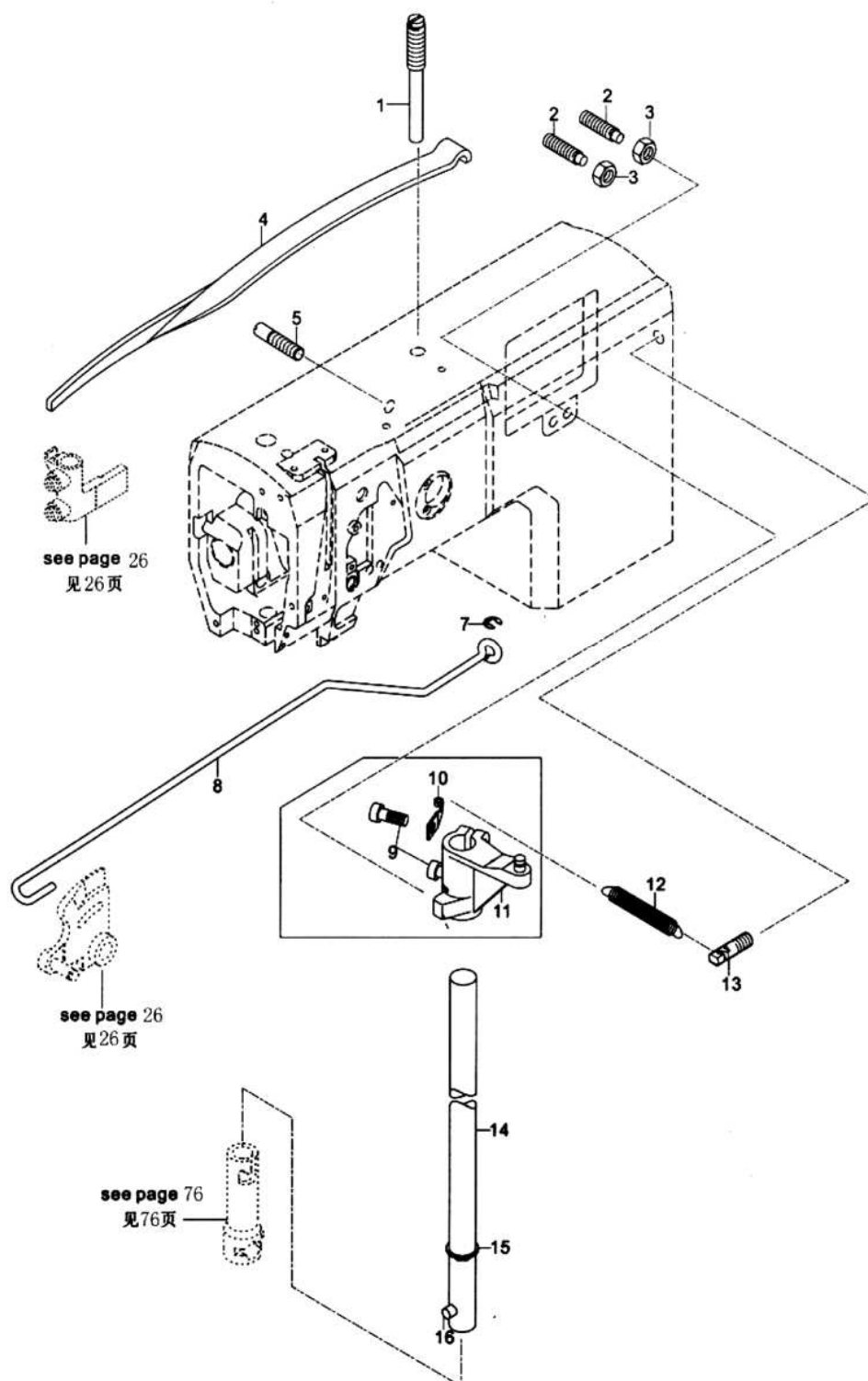


8. 机臂零件 (2)

Arm parts (2)

序号	名称	DESCRIPTION	数量 Qty
08-01	螺钉M6x16	Screw M6 x16	3
08-02	摆动架滑块槽	Crank slider groove	1
08-03	上边轴曲柄	Crank	1
08-04	摆动架滑块	Crank slider	1
08-05	摆动架	Crank	1
08-06	挡圈	Thrust collar	1
08-07	螺母M4	NUT	1
08-08	螺钉M4X15	Screw	1
08-09	摆动架倒缝复位弹簧	Spring	1
08-10	弹簧挂钩	Spring hook	1
08-11	垫片 4	CollarM4	2
08-12	螺钉 M4X8	ScrewM4X8	2
08-13	螺钉 M5X10	ScrewM5X10	2
08-14	摆动架电磁铁安装板	Plate	1
08-15	摆动架电磁铁	Swing span electromagnet	1
08-16	针距调节螺杆销		1
08-17	轴承		1
08-18	销子 (改为M4X40螺钉)		1
08-26	针杆架轴套组件Φ23.5	Needle bar rock shaft bush	1
08-27	针杆架轴套组件Φ23	Needle bar rock shaft bush	1
08-28	上边轴组件	Upper shaft assy	1
08-29	针杆架轴挡圈	Thrust collar	1
08-30	螺钉 M6x0.75x5	Screw M6x0.75x5	1
08-31	螺钉M5x12	Screw M5x12	2
08-32	曲柄	Crank	1
08-33	垫圈φ8	Washer φ8	4
08-34	销轴	Shaft	2
08-35	滚针轴承	Needle bearing	2
08-36	滚针轴承	Needle bearing	(2)
08-37	滚针轴承	Needle bearing	(2)
08-38	滚针轴承	Needle bearing	(2)
08-39	挡圈	Thrust collar	2
08-40	竖边轴	Link shaft	1
08-41	竖边轴组件	Link shaft assy	1
08-42	连杆支臂	Link	1
08-43	螺钉M5x12	Screw M5x12	2
08-44	螺钉 M6x0.75x8	Screw M6x0.75x8	2
08-45	螺母M4		1
08-47	滚针轴承	Needle bearing	1

9. 机臂零件(3) Arm parts (3)



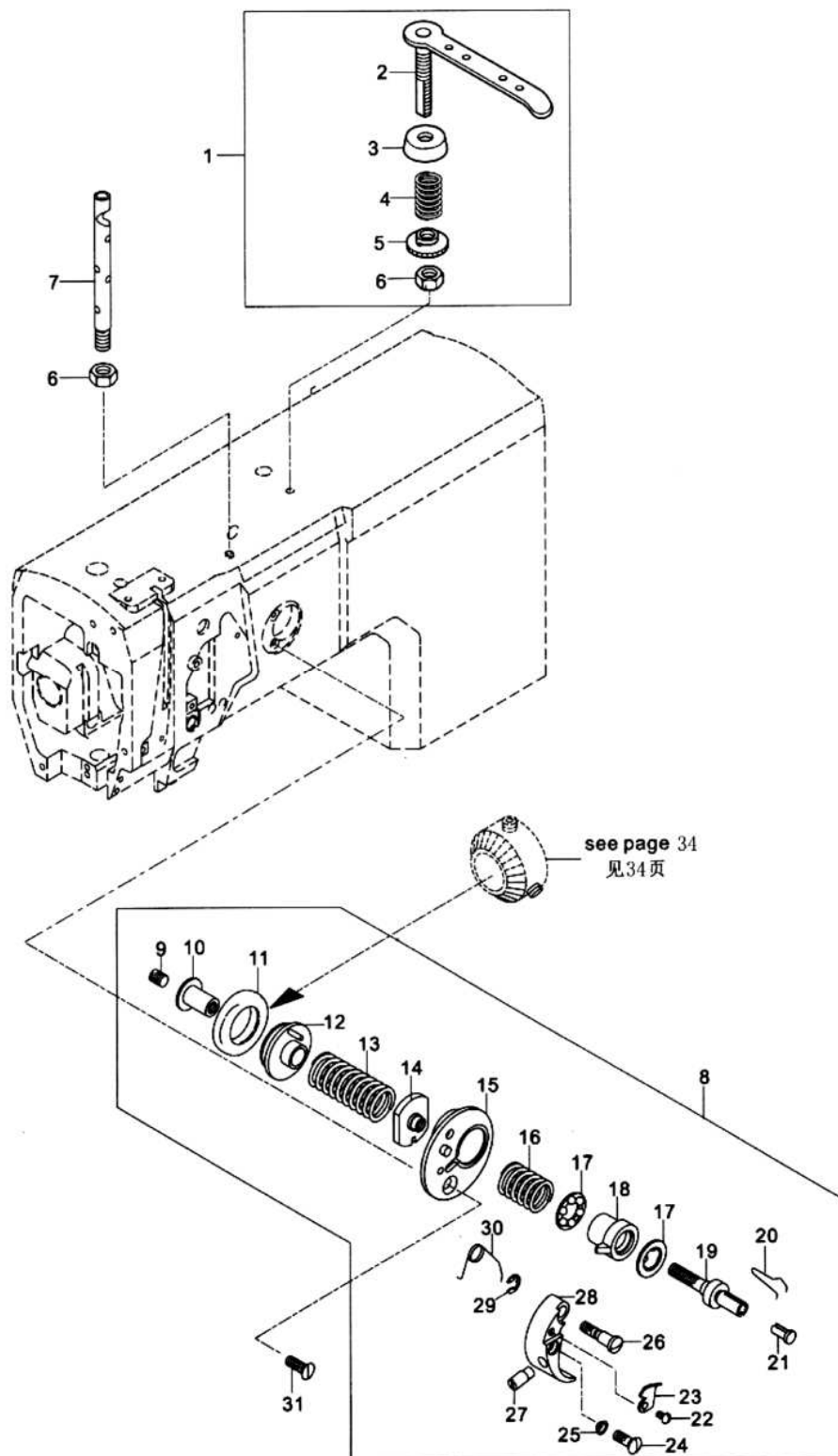
9. 机臂零件 (3)

Arm parts (3)

序号	名称	DESCRIPTION	数量 Qty
09-01	弹簧销	Spring pin	1
09-02	螺钉M6x30	Screw M6x30	2
09-03	螺母M6	Nut M6	2
09-04	压紧杠杆	compress lever	1
09-05	螺钉M6x7.2	Screw M6x7.2	1
09-07	卡圈E4	collar	1
09-08	压脚拉杆	Connecting rod	1
09-09	螺钉M5x12	Screw M5x12	2
09-10	弹簧固定板	Spring Board	1
09-11	脚杆动轴曲柄组件	Crank	1
09-12	脚杆动轴拉簧	Spring	1
09-13	螺钉M6x8	Screw M6x8	1
09-14	脚杆动轴组件	Moving axis assm	1
09-15	卡圈C15	Collar	1
09-16	销 5x14	Pin 5x14	1

10. 机臂零件(4)

Arm parts (4)

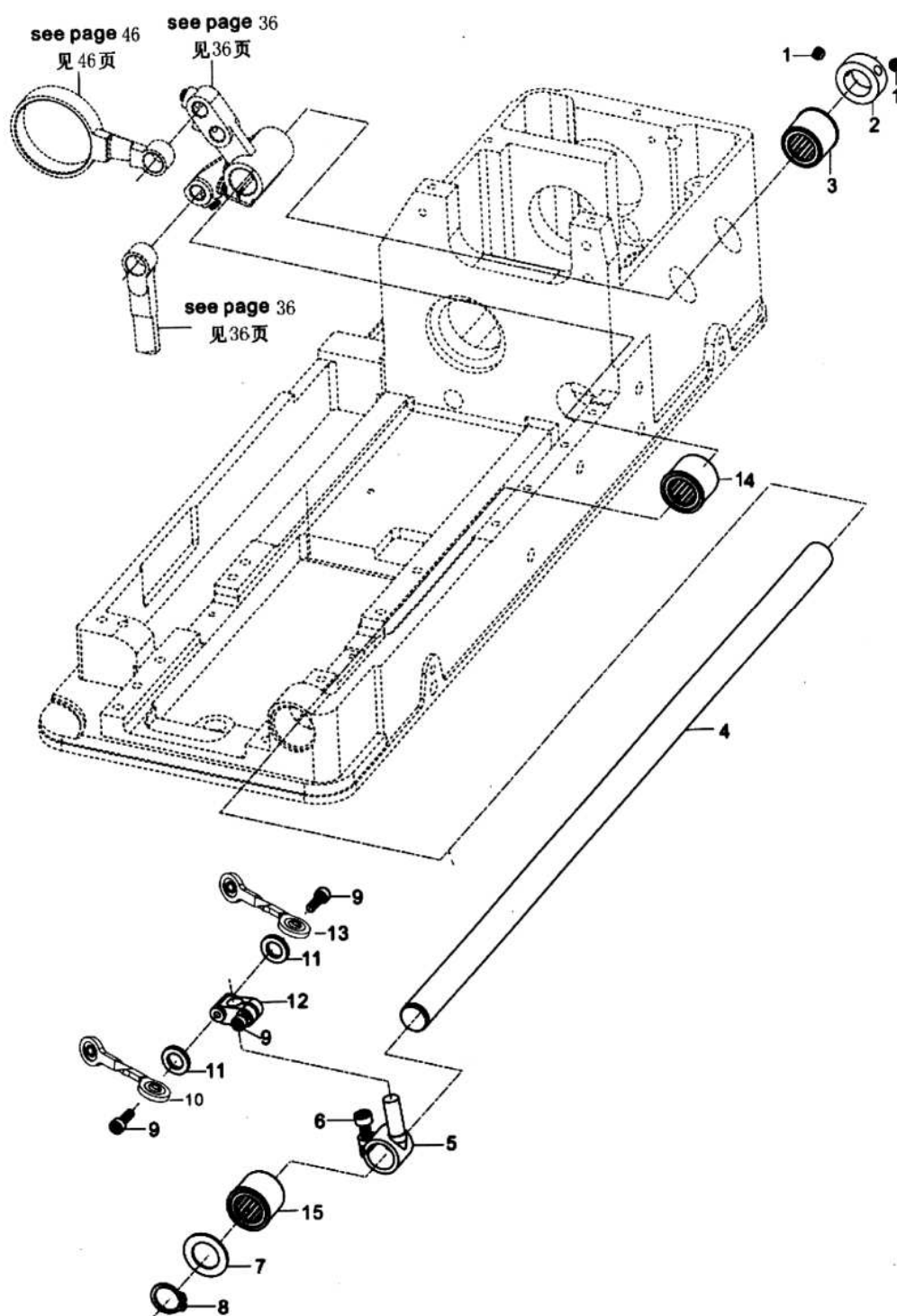


10. 机臂零件 (4)

Arm parts (4)

序号	名称	DESCRIPTION	数量 Qty
10-01	过线器	Thread guide	1
10-02	过线杆组件	Thread crossing column assy	1
10-03	调节簧座	Thred tension disk	1
10-04	过线器压簧	Spring	1
10-05	夹线调节螺母M6	Nut M6	1
10-06	六角螺母M6	Nut M6	1
10-07	过线柱	Thread crossing column	1
10-08	绕线器	Bobbin winder unit	1
10-09	螺钉M5x5	Screw M5x5	1
10-10	螺杆座	Screw plate	1
10-11	橡胶轮	Ring	1
10-12	绕线轮座组件	Bobbin winder shaft compl.	1
10-13	下压簧	Compression spring	1
10-14	压簧座	Compression spring seat	1
10-15	线圈板组件	Retaining ring assy	1
10-16	上压簧	Compressing spring	1
10-17	端面轴承	Edge bearing	2
10-18	芯轴衬套	Shaft bush	1
10-19	芯轴	Shaft	1
10-20	梭芯簧	Shuttle spring	1
10-21	梭芯衬套	Shuttle bush	1
10-22	切刀定位螺钉	Screw	1
10-23	剪刀	Knife	1
10-24	挡块销紧定螺钉M3x8	Screw M3x8	1
10-25	挡块螺钉垫	Washer	1
10-26	转动螺钉M4x4	Screw M4x4	1
10-27	挡块销	Pin	1
10-28	挡块	Plate	1
10-29	挡圈φ8	Collar	1
10-30	扭簧	Spring	1
10-31	螺钉M4x8	Screw M4x8	1

11. 底板零件(1) Bedplate psrts (1)



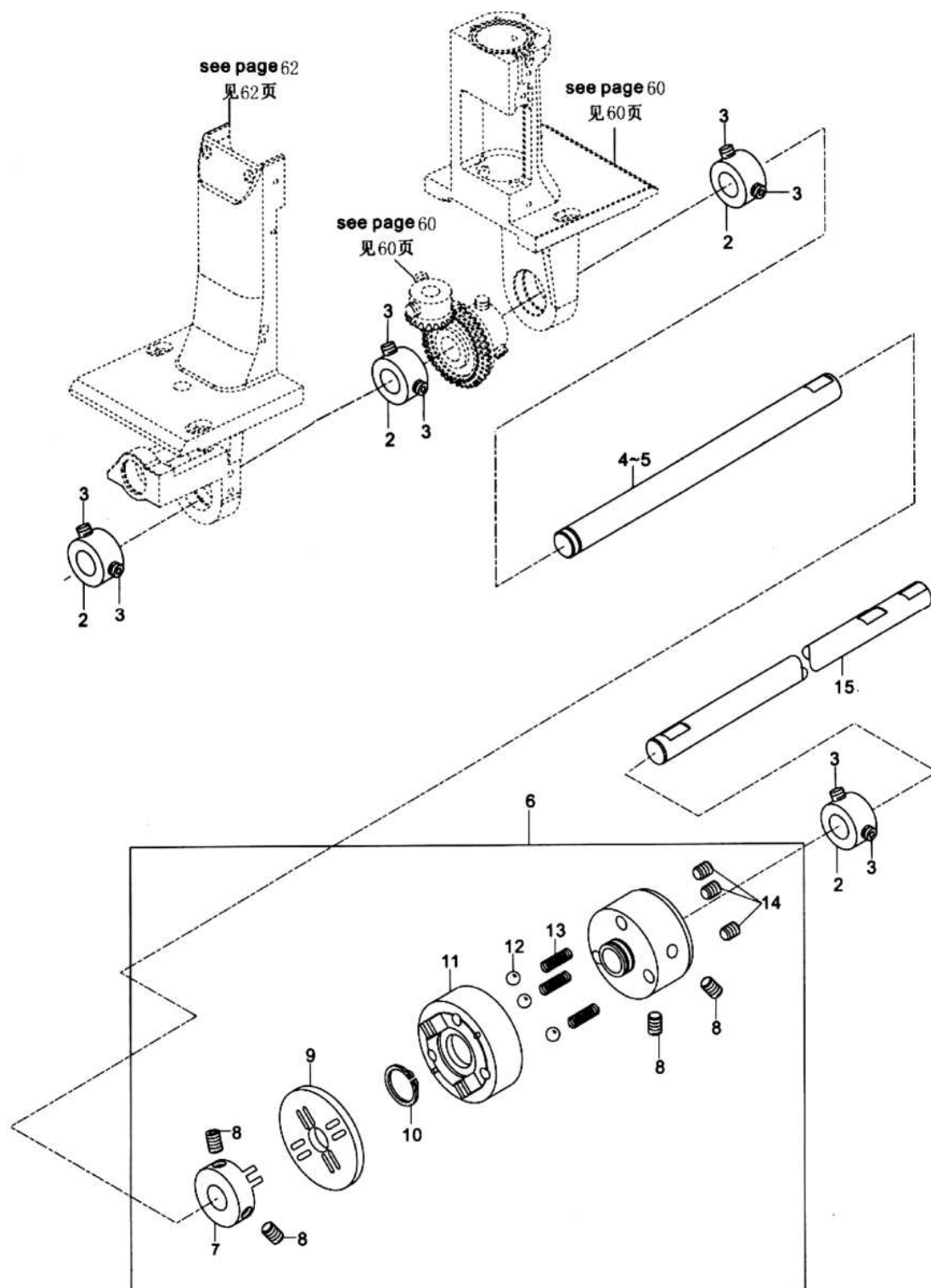
11. 底板零件 (1)

Bedplate parts(1)

序号	名称	DESCRIPTION	数量 Qty
11-01	螺钉 M6x0.75x5	Screw M6x0.75x5	2
11-02	15输送主轴挡圈	Shaft collar	1
11-03	针杆架轴套组件Φ24	Bearing bush assy	1
11-04	一体输送主轴	Transport major axis	1
11-05	万向联接头	Universal coupling head	1
11-06	螺钉M5x10	Screw M5x10	1
11-07	15输送主轴挡圈垫片	Washer	1
11-08	卡圈C15	Collar	1
11-09	螺钉M4x10	Screw M4x 10	3
11-10	球连杆组件	Ball connecting rod component	1
11-11	油毡垫片	Oil reservoir gasket	2
11-12	万向联接座	Base frame	1
11-13	球连杆组件	Ball connecting rod component	1
11-14	针杆架轴套组件Φ23.5	Bearing bush assy	1
11-15	针杆架轴套组件Φ23	Bearing bush assy	1

12. 底板零件(2)

Bedplate psrts (2)



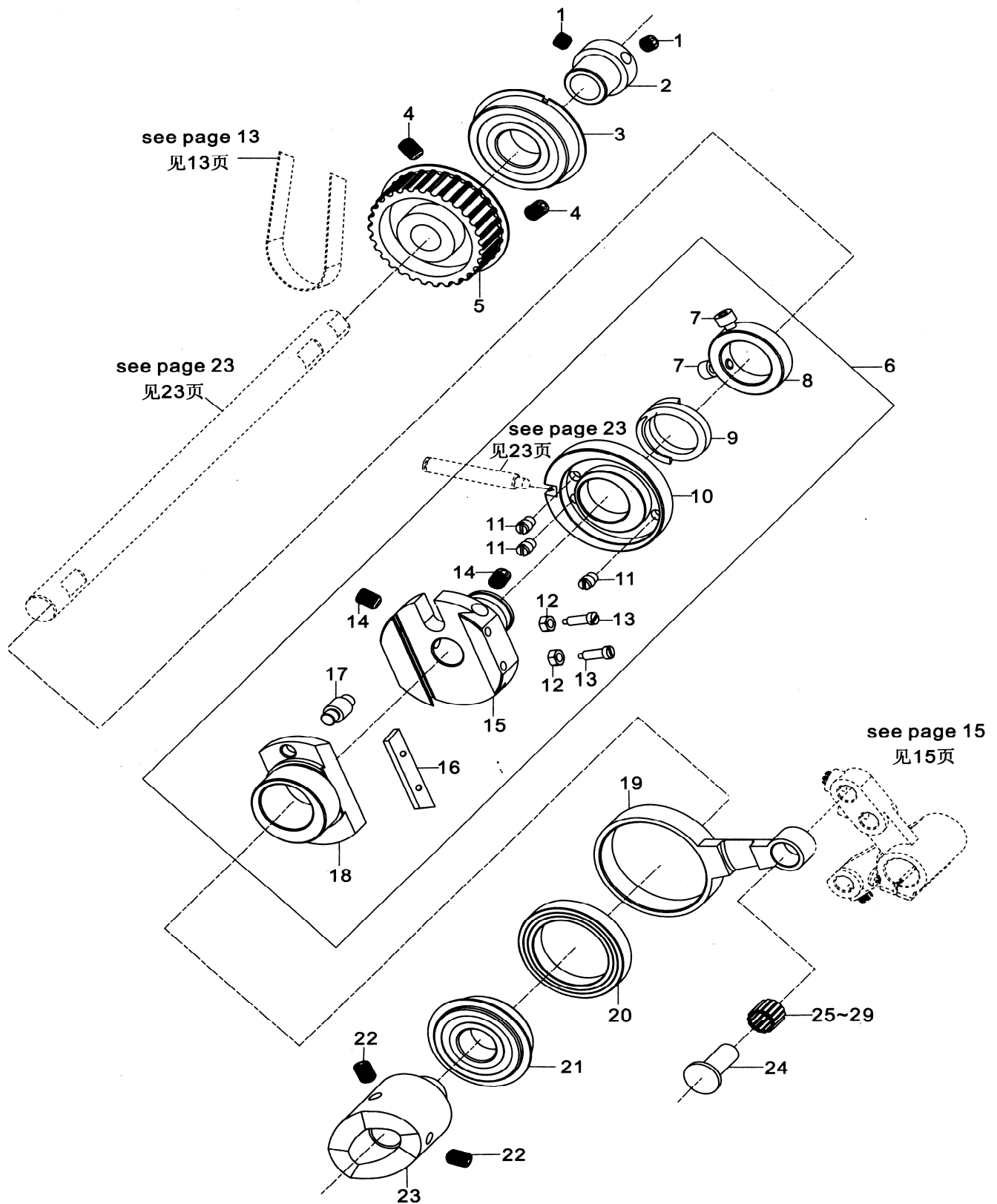
12. 底板零件 (2)

Bedplate parts (2)

序号	名称	DESCRIPTION	数量 Qty
12-02	12万向联接轴挡圈	shaft collar	4
12-03	螺钉M5x5	Screw M5x5	8
12-04	万向联接轴A (for 591)	Universal coupling spindle A (for 591)	1
12-05	双针万向联接轴 (for 592)	Universal coupling spindle (for 592)	1
12-06	离合器	Clutch	1
12-07	离合器小连接	Clutch minor connector	1
12-08	螺钉 M6x0.75x8	Screw M6x0.75x8	4
12-09	离合器连接板	Clutch gusset	1
12-10	卡圈	Collar	1
12-11	离合连接组件	Clutch connector	1
12-12	钢珠球	Steel ball	3
12-13	离合器小弹簧	spring	3
12-14	螺钉 M6x0.75x6	Screw M6x0.75x6	3
12-15	一体下轴	Lower shaft	1

13. 底板零件(3)

Bedplate psrts (3)



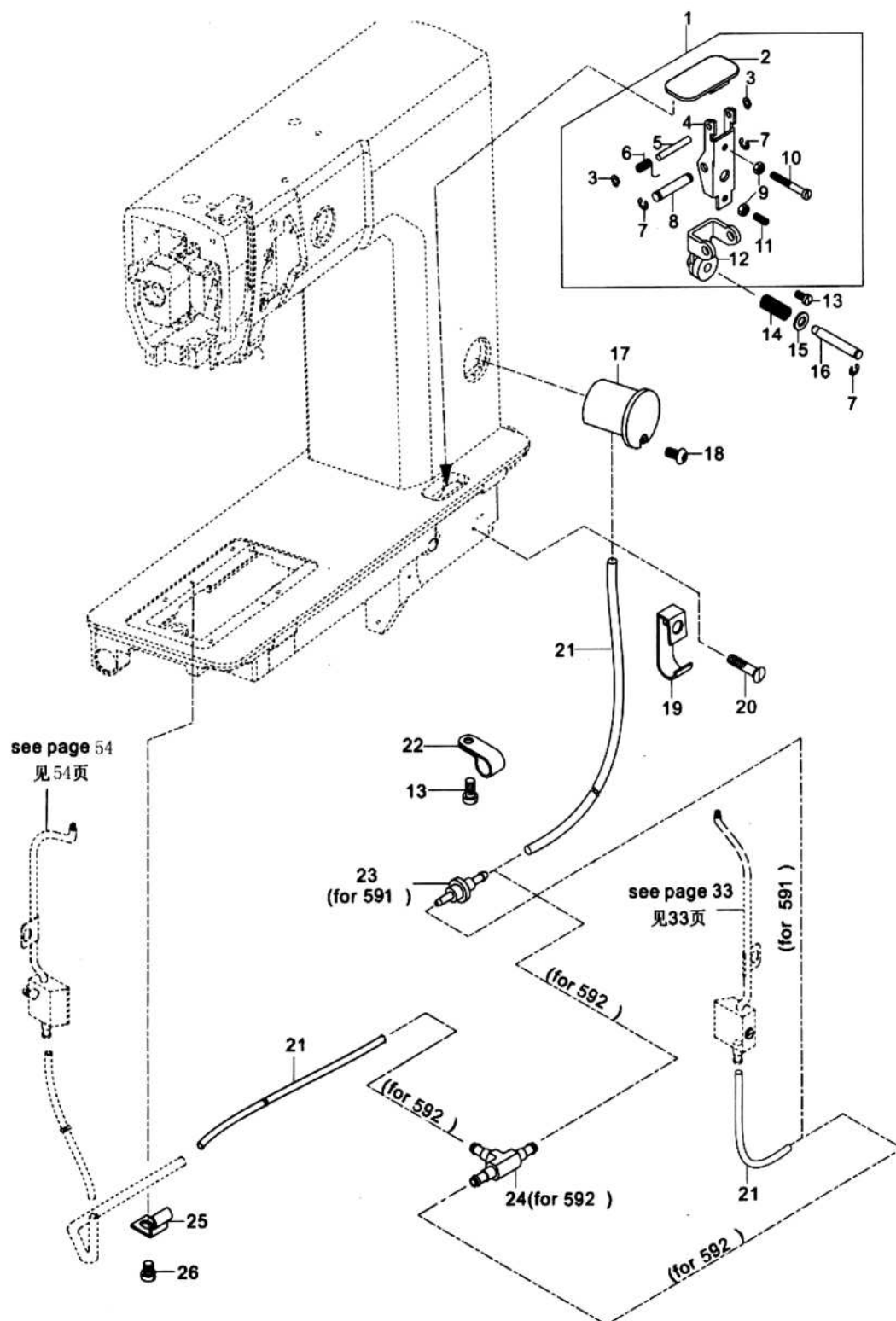
13. 底板零件 (3)

Bedplate parts (3)

序号	名称	DESCRIPTION	数量 Qty
13-01	螺钉M6x0.75x5	Screw M6x5	2
13-02	下轴轴承套	Lower shaft rear bush	1
13-03	轴承	Bearing	1
13-04	螺钉M6x8	Screw M6x8	2
13-05	下轴宽带轮	Lower shaft sprocket	1
13-06	针距调节器部件	Guage regulator component	1
13-07	螺钉M4x8	Screw M4x8	2
13-08	挡圈	Collar	1
13-09	压簧	compression spring	1
13-10	偏心调整轮	Adjustment wheel	1
13-11	螺钉	Screw	3
13-12	螺母	Nut	2
13-13	螺钉	Screw	2
13-14	螺钉M6x8	Screw M6x8	2
13-15	针距调节器滑块槽	Slider groove	1
13-16	调整垫	Adjustment plate	1
13-17	销	Pin	1
13-18	针距调节器滑块	Slider	1
13-19	针距调节传动连杆	Connecting rol	1
13-20	轴承	Bearing	1
13-21	轴承	Bearing	1
13-22	螺钉 M6x0.75x8	Screw M6x0.75x8	2
13-23	下轴剪线凸轮	Thread trimming cam	1
13-24	针距调节连杆销	Connecting pin	1
13-25	滚针轴承8*11 0-2	Needle bearing	1
13-26	滚针轴承8*11 -2-4	Needle bearing	(1)
13-27	滚针轴承8*11 -4-6	Needle bearing	(1)
13-28	滚针轴承8*11 -6-8	Needle bearing	(1)
13-29	滚针轴承8*11 0+2	Needle bearing	(1)

14. 底板零件(4)

Bedplate psrts (4)

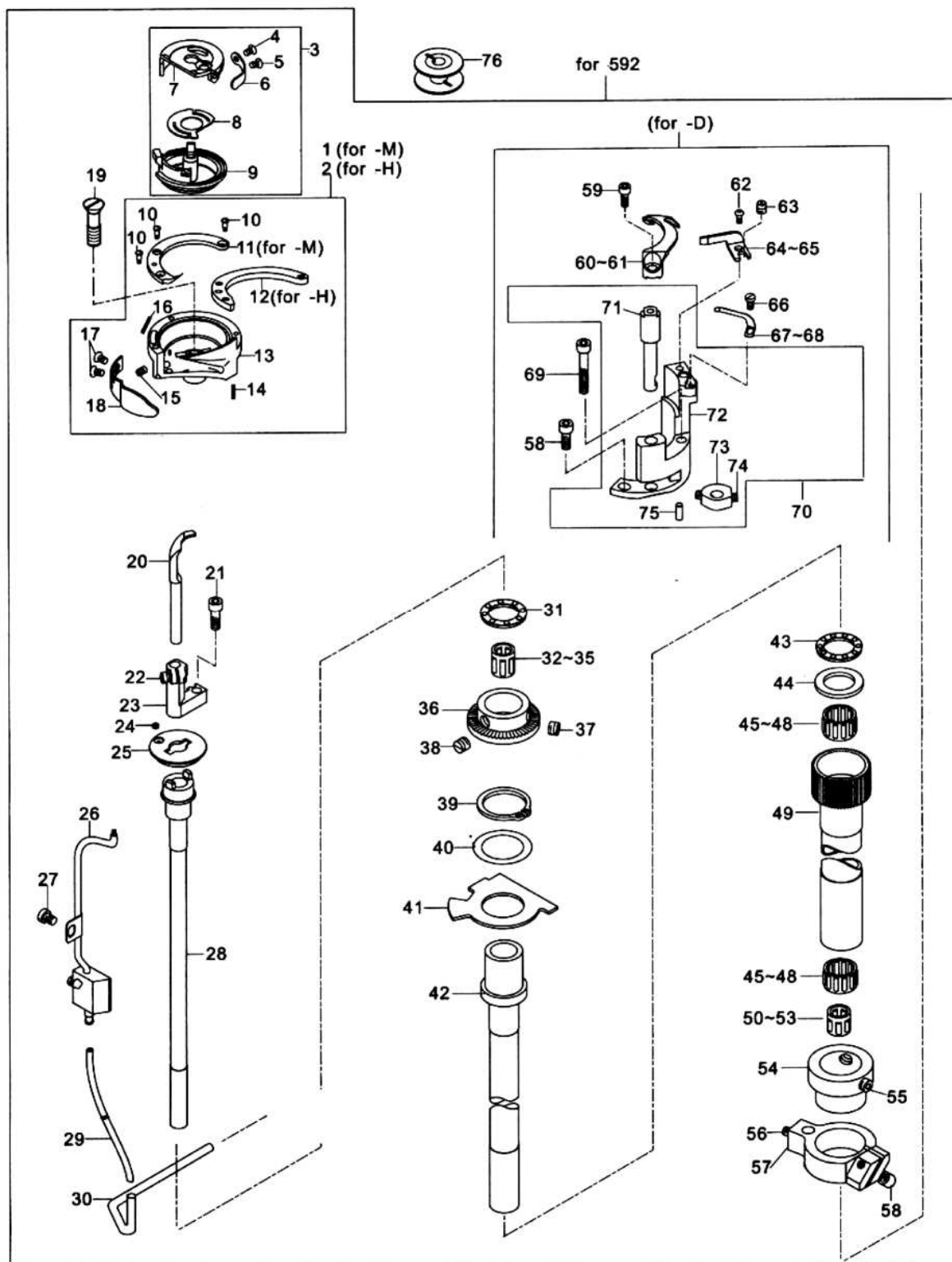


14. 底板零件 (4)

Bedplate parts(4)

序号	名称	DESCRIPTION	数量 Qty
14-01	针脚调节装置	Stitch adjusting assembly	1
14-02	调货器摆动板焊接件	Adjusting plate	1
14-03	针距调节装置轴卡圈	Ccollar	2
14-04	调节器角钢	Angle adjustment	1
14-05	销 4x30	Pin 4x30	1
14-06	转动扭簧	Spring	1
14-07	卡圈E4	Collar	1
14-08	摆动轴	Shaft	1
14-09	螺母M4	Nut M4	2
14-10	螺钉M4x32	Screw M4x 32	1
14-11	螺钉M4x10	Screw M4x 10	1
14-12	调节器轴承座	Adjusting plate	1
14-13	螺钉M4x8	Screw M4x8	2
14-14	摆动压簧	Compress spring	1
14-15	垫圈 $\phi 6$	Washer $\phi 6$	1
14-16	调节器体销轴	Adjusting pin	1
14-17	油窗组件	Oil tank assy	1
14-18	螺钉M4x6	Screw M4x6	1
14-19	油管夹	Oil pipe clip	1
14-20	沉头螺钉M4x14	Screw M4x14	1
14-21	油管	Oil tube	2
14-22	油管夹	Oil pipe clip	1
14-23	油管接头	Terminall	1
14-24	T形接头	Terminall	1
14-25	油管夹板	Oil tube support	1
14-26	螺钉M4x5	Screw M4x5	1

15. 旋梭左支座(1) Hook post, left(1)

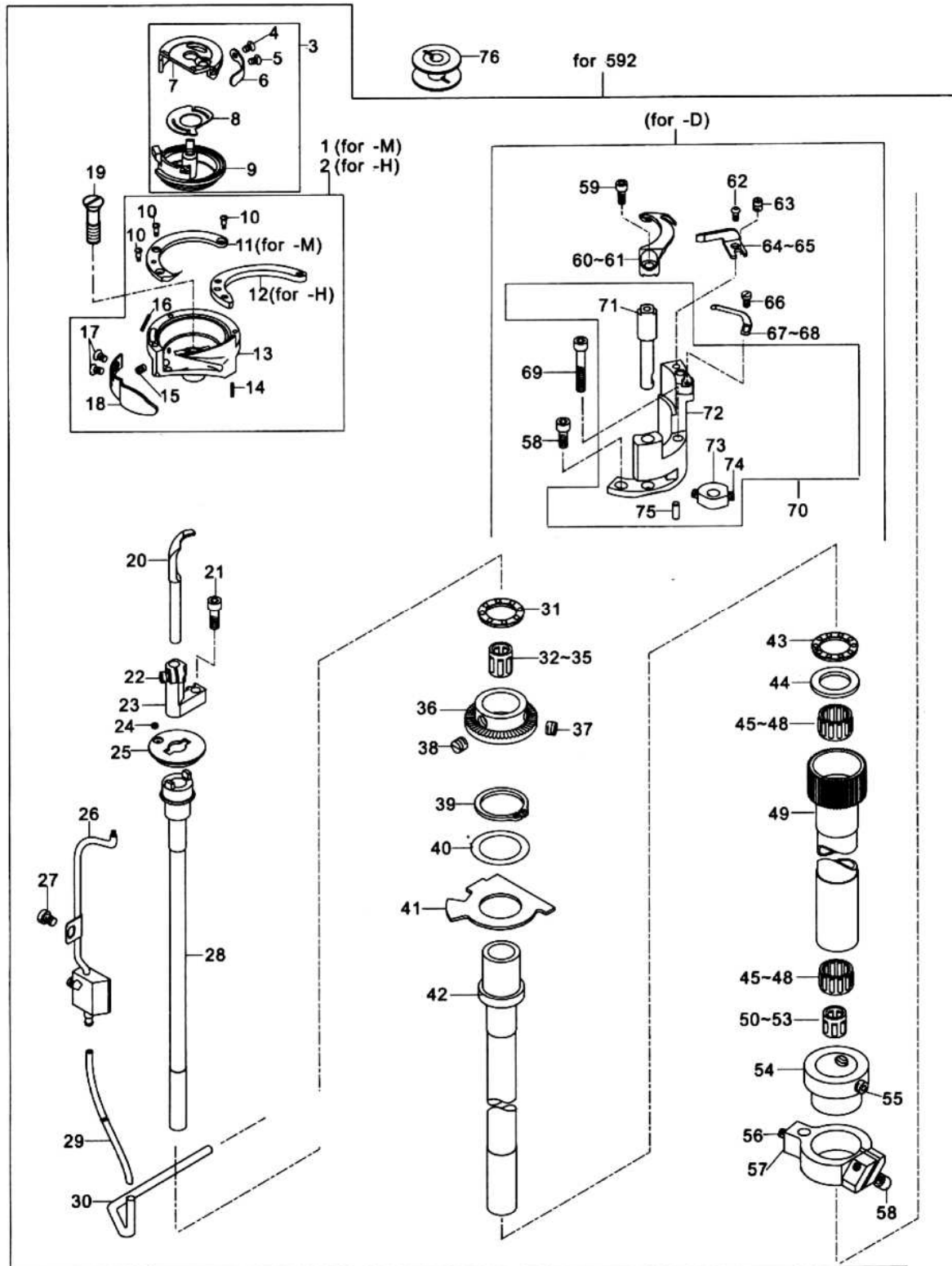


15. 旋梭左支座 (1)

Hook post , left (1)

序号	名称	DESCRIPTION	数量 Qty
15-01	薄料旋梭 (for -M)	Hook-thin (for -M)	1
15-02	厚料旋梭 (for -H)	Hook-thickness (for -H)	(1)
15-03	梭壳组件	Bobbin case asm	1
15-04	板式弹簧螺钉I	Screw	1
15-05	板式弹簧螺钉II	Screw	(1)
15-06	板式弹簧		1
15-07	梭头体	Hook-top	1
15-08	弹簧片	Spring	1
15-09	梭筘	Shuttle wan	1
15-10	螺钉	Screw	3
15-11	内梭头舌-薄料 (for -M)	Shuttle' tongue (for-M)	1
15-12	内梭头舌-厚料 (for -H)	Shuttle' tongue (for -H)	(1)
15-13	梭壳	Bobbin case	1
15-14	注塞	Wick	1
15-15	螺钉M3x4	Oil felt wick	1
15-16	螺钉M3x4	Screw M3x4	1
15-17	螺钉M2.6x4		2
15-18	护针板	Needle protected plate	1
15-19	螺钉 M5x20	Screw M5x20	1
15-20	旋梭定位勾	Positioning finger	1
15-21	螺钉M4x12	Screw M4x' 12	1
15-22	螺钉M4x6	Screw M4x6	1
15-23	旋梭定位勾座	Positioning finger plate	1
15-24	○形圈	O ring	1
15-25	旋梭端盖	hook fid	1
15-26	油里调节组成	Rubber assy	1
15-27	螺钉M4x5	Screw M4x5	1
15-28	旋梭传动芯轴	Hook transmission mandrel	1
15-29	油管	Oil felt	1
15-30	铜油管	Copper tubing	1
15-31	小端面轴承	Small end bearing	1
15-32	滚针轴承	Needle bearing	(1)
15-33	滚针轴承	Needle bearing	(1)
15-34	滚针轴承	Needle bearing	(1)
15-35	滚针轴承	Needle bearing	1
15-36	送料转盘	Feeding wheel	1
15-37	送料转盘螺钉I M6x0.75x3	Screw M6x0.75x3	1
15-38	送料转盘螺钉 M6x.075x5	Screw M6x0.75>c3	1
15-39	20旋梭护片卡圈	Collar	1
15-40	20旋梭护片垫圈	Collar	1
15-41	旋梭护片	Armor pieces	1
15-42	592送料传动轴	592 feeding drive shaft	1
15-43	592端面轴承	592 end bearing	1

15. 旋梭左支座(1) Hook post, left(1)

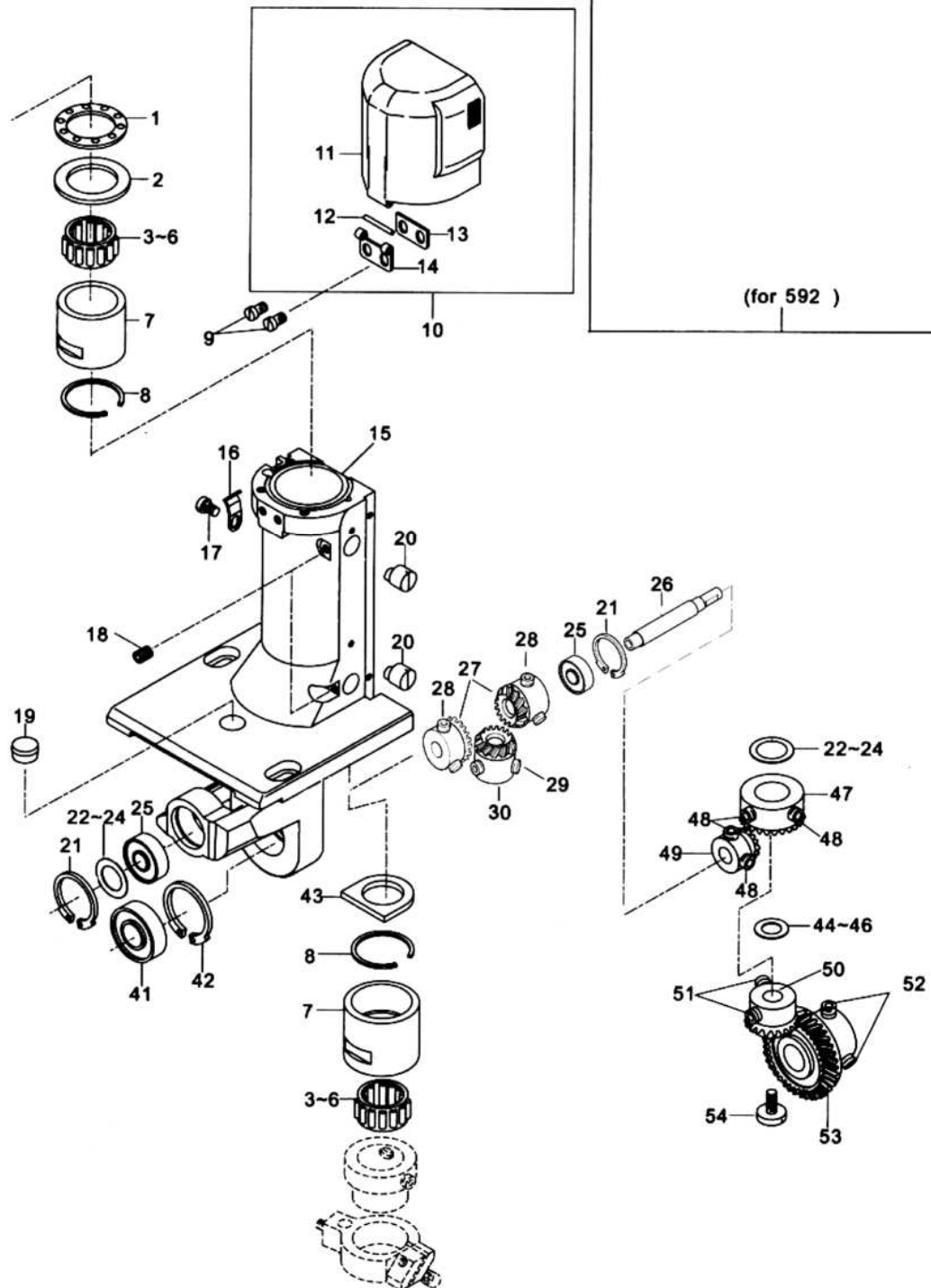


15. 旋梭左支座（1）

Hook post , left(1)

序号	名称	DESCRIPTION	数量 Qty
15-44	端而轴承垫圈	Washer	1
15-45	滚针轴承	Needle bearing	2
15-46	滚针轴承	Needle bearing	(2)
15-47	滚针轴承	Needle bearing	(2)
15-48	滚针轴承	Needle bearing	(2)
15-49	592旋梭传动轴I	574 hook shaft	1
15-50	滚针轴承	Needle bearing	1
15-51	滚针轴承	Needle bearing	(1)
15-52	滚针轴承	Needle bearing	(1)
15-53	滚针轴承	Needle bearing	(1)
15-54	20旋梭传动轴挡圈	Retaining ring	1
15-55	螺钉M6x0.75x5	Screw M6X0.75X5	2
15-56	螺钉M5x5	Screw M5x5	1
15-57	592旋梭传动曲柄	Crank	1
15-58	螺钉 M4x10	Screw M4x10	2
15-59	螺钉 M4x10	Screw M4x10	1
15-60	动刀（台湾）	Movable knife(Made in Taiwan)	1
15-61	动刀（国产）	Movable knife (Made in China)	(1)
15-62	螺钉M4x6	Screw M4x6	1
15-63	偏心销	Eccentric pin	1
15-64	定刀（台湾）	Fixed knife (Made in Taiwan)	1
15-65	定刀（国产）	Fixed knife (Made in China)	(1)
15-66	螺钉M2.5x3	Screw M2.5x3	1
15-67	线夹（台湾）	Wire clip (Made in Taiwan)	1
15-68	线夹（国产）	Wire clip (Made in China)	(1)
15-69	螺钉M4x25	Screw M4x25	1
15-70	定刀支架部件	Movable knife lever	1
15-71	勾线板支架A	Knife holder	1
15-72	定刀支把	Fixed knife bracket seat	1
15-73	传动齿轮	Transmission gear	1
15-74	螺钉M4x4	Screw M4x4	2
15-75	定位销3x10	Pin 3x10	1
15-76	梭心	Bobbin	1

16. 旋梭左支座(2) Hook post, left(2)

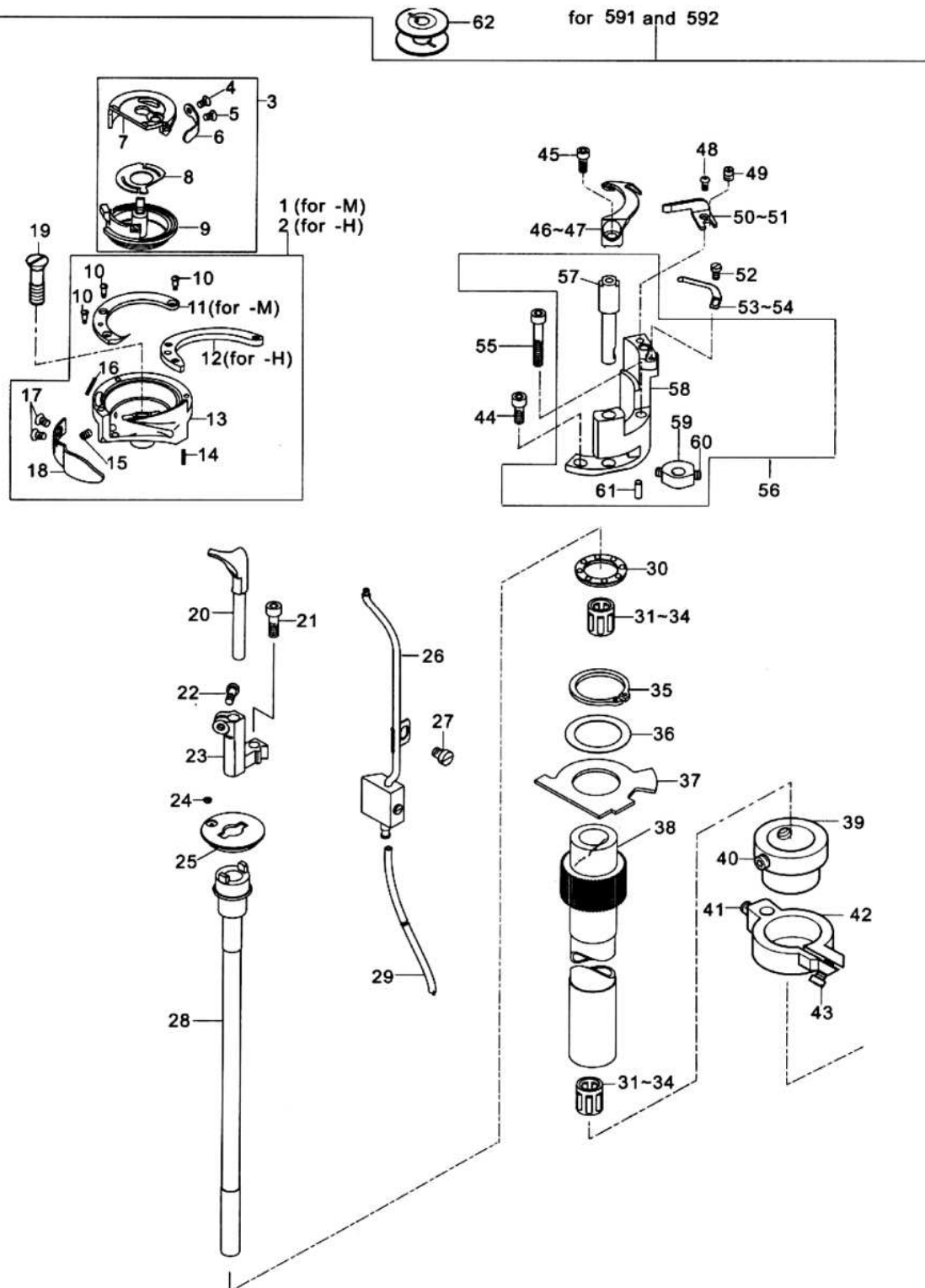


16. 旋梭左支座 (2)

Hook post , left (2)

序号	名称	DESCRIPTION	数量 Qty
16-01	端面轴承	End bearing	1
16-02	垫圈	Washer	1
16-03	滚针轴承	Needle bearing	2
16-04	滚针轴承	Needle bearing	(2)
16-05	滚针轴承	Needle bearing	(2)
16-06	滚针轴承	Needle bearing	(2)
16-07	旋梭传动轴轴套	Hook shaft sleeve	2
16-08	挡圈	Collar	2
16-09	螺钉M4x8	Screw M4x8	2
16-10	旋梭防护罩组件	Hook shield components	1
16-11	旋梭防护罩	Hook shield	1
16-12	销	Pin	1
16-13	垫片	Washer	1
16-14	护罩转动座	Shield driving seat	1
16-15	旋梭左支座D喷漆	Hook the left bearing	1
16-16	弹簧板	Spring plate	1
16-17	螺钉M4x6	Screw M4x6	1
16-18	螺钉M4x6	Screw M4x6	2
16-19	油塞	Oil plug	1
16-20	偏心销	Eccentric pin	2
16-21	22挡圈	Collar	2
16-22	垫片	Washer	1
16-23	垫片	Washer	(1)
16-24	垫片	Washer	(1)
16-25	608ZZ轴承	Bearing	2
16-26	送料主动轴	Feeding drive shaft	1
16-27	传动齿轮组件		2
16-28	螺钉M4X9	Screw	2
16-29	螺钉M4X9	Screw	2
16-30	齿轮		1
16-41	轴承6001ZZ	Bearing	1
16-42	28挡圈	Collar	1
16-43	油毡	Oil felt	1
16-44	垫片	Washer	1
16-45	垫片	Washer	(1)
16-46	垫片	Washer	(1)
16-47	592送料齿轮II组件	592 feeding drive gear components II	1
16-48	螺钉 M6x0.75x5	Screw M6x0.75x5	4
16-49	592送料边轮I	592 feeding drive gear I	1
16-50	传动旋梭齿轮II	The hook driving gear II	1
16-51	螺钉 M6x0.75x5	Screw M6x0.75x5	2
16-52	螺钉 M6x0.75x6	Screw M6x0.75x6	2
16-53	传动旋梭齿轮I组件	The hook driving gear components II	1
16-54	螺钉M4x10	Screw M4x 10	1

17. 旋梭右支座(1) Hook post, right(1)

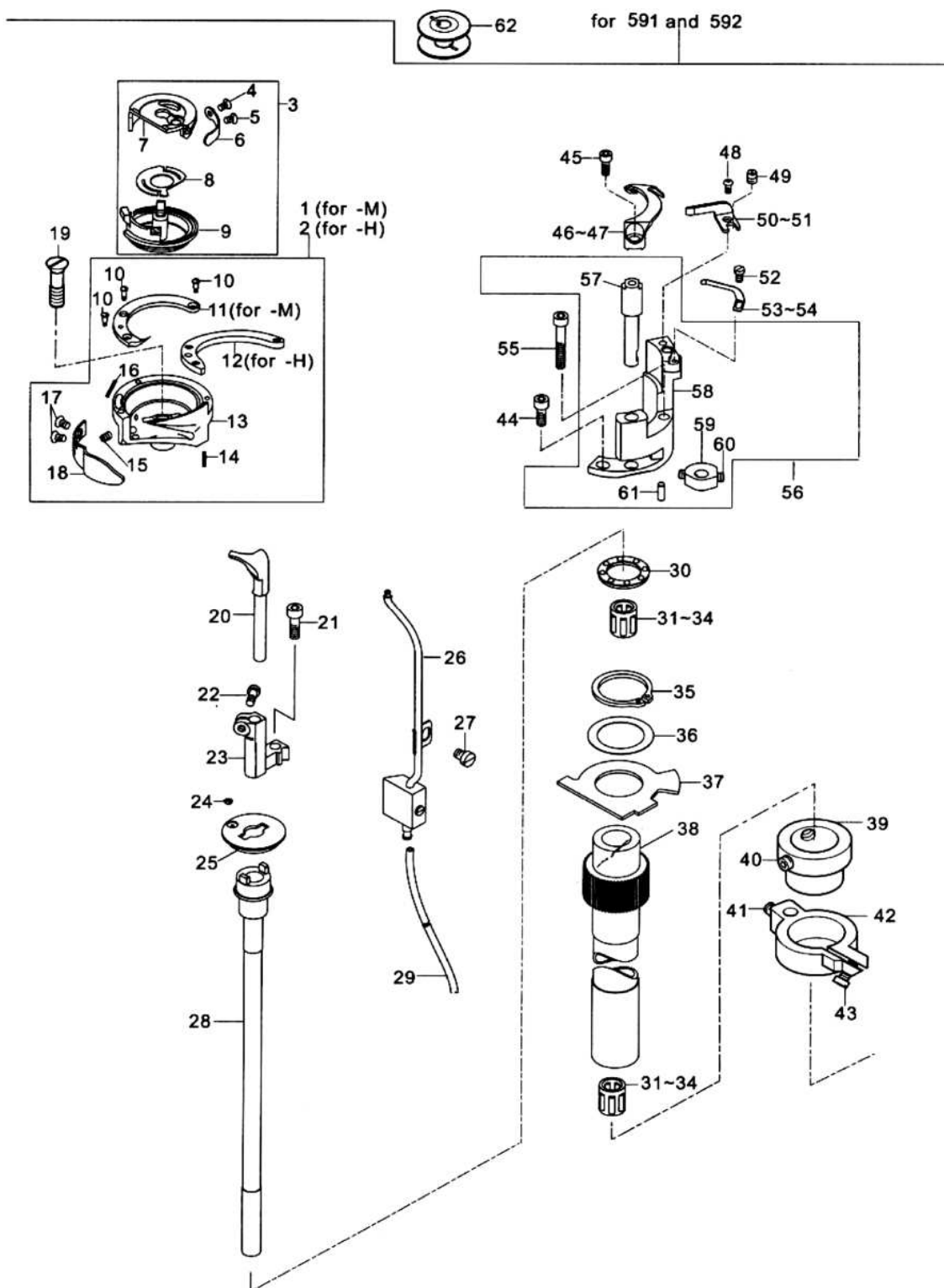


17. 旋梭右支座 (1)

Hook post ,right(1)

序号	名称	DESCRIPTION	数量 Qty
17-01	薄料旋梭 (for -M)	Hook-thin (for-M)	1
17-02	厚料旋梭 (for -H)	Hook-thickness (for -H)	(1)
17-03	梭壳组件	Bobbin case asm	1
17-04	板式弹簧螺钉I	Screw	1
17-05	板式弹簧螺钉II	Screw	1
17-06	板式弹簧	Spring plate	1
17-07	梭头体	Hook-top	1
17-08	弹簧片	Spring	1
17-09	梭兜	Shuttle wan	1
17-10	螺钉	Screw	3
17-11	内梭头舌-薄料 (for -M)	Shuttle' tongue (for-M)	1
17-12	内梭头舌-厚料 (for -H)	Shuttle' tongue (for -H)	(1)
17-13	梭壳	Bobbin case	1
17-14	注塞	Wick	1
17-15	螺钉M3x4	Oil felt wick	1
17-16	螺钉M3x4	Screw M3x4	1
17-17	螺钉M2.6x4	M2.6x4	1
17-18	护针板	Needle protected plate	1
17-19	螺钉M5x20	Screw M5x20	1
17-20	旋梭定位勾	Positioning finger	1
17-21	螺钉M4x12	Screw M4x12	1
17-22	螺钉M4x6	Screw M4x6	1
17-23	旋梭定位勾座	Positioning finger plate	1
17-24	O形圈	O ring	1
17-25	旋梭端盖	hook lid	1
17-26	油量调节组成	Rubber assy	1
17-27	螺钉M4x5	Screw M4x5	1
17-28	旋梭传动芯轴	Hook transmission mandrel	1
17-29	油管	Oil felt	1
17-30	小端面轴承	End bearing	1
17-31	滚针轴承	Needle bearing	2
17-32	滚针轴承	Needle bearing	(2)
17-33	滚针轴承	Needle bearing	(2)
17-34	滚针轴承	Needle bearing	(2)
17-35	轴用挡圈	Collar	1
17-36	20旋梭护片垫圈	Washer	1
17-37	旋梭护片	Armor pieces	1
17-38	旋梭传动轴	hook shaft	1
17-39	20旋梭传动轴挡圈	Collar	1
17-40	螺钉M6x0.75x5	Screw M6x0.75x5	2
17-41	螺钉M5x5	Screw M5x5	1
17-42	旋梭传动曲柄	Crank	1
17-43	螺钉 M4x10	Screw M4x10	1

17. 旋梭右支座(1) Hook post , right(1)

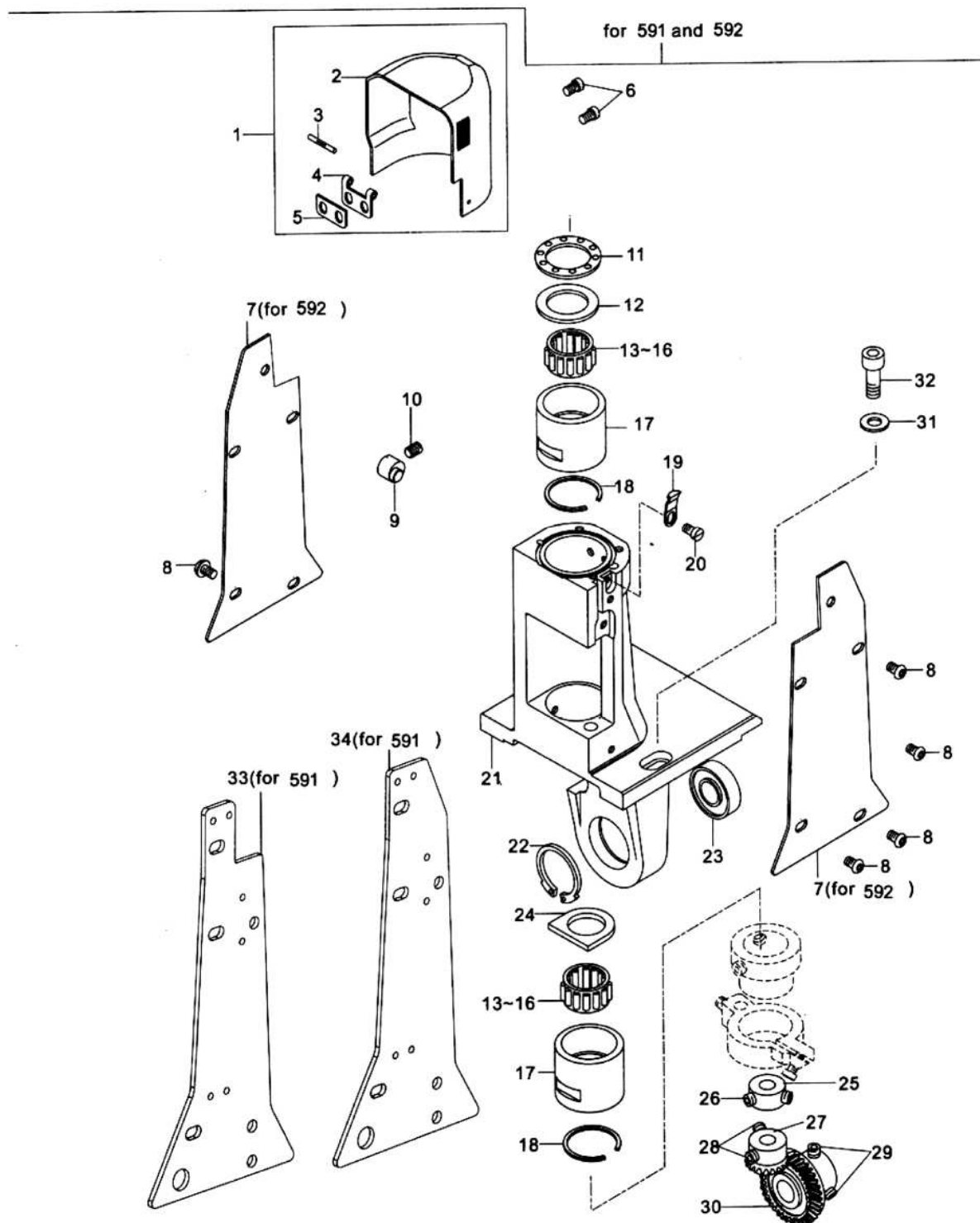


17. 旋梭右支座 (1)

Hook post , right (1)

序号	名称	DESCRIPTION	数量 Qty
17-44	螺钉M4x10	Screw M4x10	2
17-45	螺钉M4x10	Screw M4x10	1
17-46	动刀 (台湾)	Movable knife (Made in Taiwan)	1
17-47	动刀 (国产)	Movable knife (Made in China)	(1)
17-48	螺钉M4x6	Screw M4x6	1
17-49	偏心销	Eccentric pin	1
17-50	定刀 (台湾)	Fixed knife (Made in Taiwan)	1
17-51	定刀 (国产)	Fixed knife (Made in China)	(1)
17-52	螺钉M2. 5x3	Screw M2. 5x3	1
17-53	线夹 (台湾)	Wire clip CMade in Taiwan)	1
17-54	线夹 (国产)	Wire clip (Made in China)	(1)
17-55	螺钉M4x25	Screw M4x25	1
17-56	定刀支架部件	Moveble knife lever	1
17-57	勾线板支架A	Knife holder	1
17-58	定刀支架	Fixed knife bracket seat	1
17-59	传动齿轮	Transmission gear	1
17-60	螺钉 M4x4	Screw M4x4	2
17-61	定位销3x10	Pin 3x10	1
17-62	梭心	Bobbin	1

18. 旋梭右支座(2) Hook post , right(2)

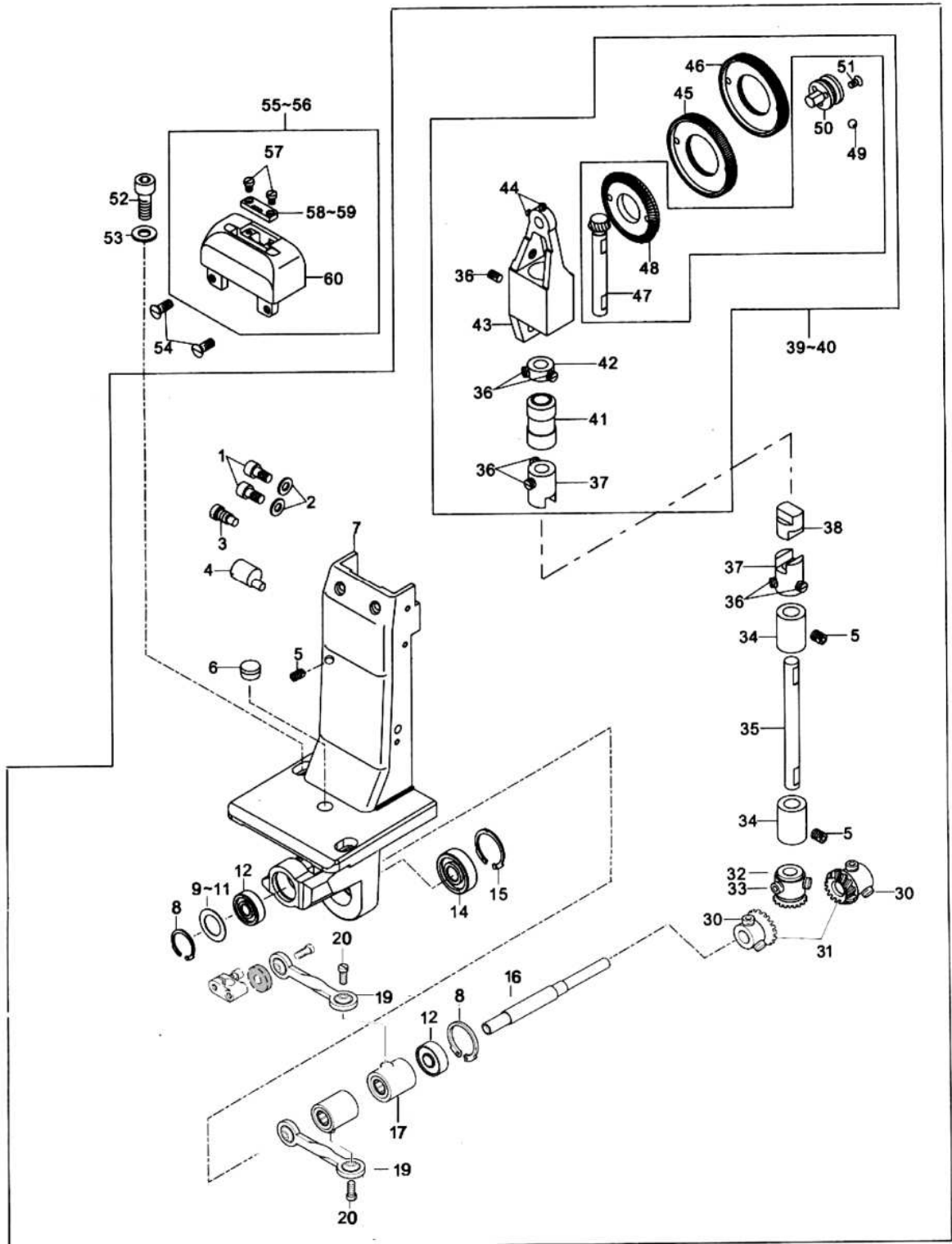


18. 旋梭右支座 (2)

Hook post ,right(2)

序号	名称	DESCRIPTION	数量 Qty
18-01	旋梭防护罩组件	Hook shield components	1
18-02	旋梭防护罩	Hook shield	1
18-03	销	Pin	1
18-04	护罩转动座	Shield driving seat	1
18-05	垫片	Washer	1
18-06	螺钉M4x8	Screw M4x8	2
18-07	双针侧盖板喷漆 (for 592)	Double needle plate measuring (for592)	2
18-08	螺钉M4x6	Screw M4x6	10
18-09	偏心销	Eccentric pin	2
18-10	螺钉M4x6	Screw M4x6	2
18-11	端面轴承	End bearing	1
18-12	21垫圈	Washer	1
18-13	滚针轴承	Needle bearing	2
18-14	滚针轴承	Needle bearing	(2)
18-15	滚针轴承	Needle bearing	(2)
18-16	滚针轴承	Needle bearing	(2)
18-17	旋梭传动轴轴套	Hook shaft sleeve	2
18-18	挡圈	Collar	2
18-19	弹簧板	Spring plate	1
18-20	螺钉M4x6	Screw M4x6	1
18-21	旋梭支座喷漆	Hook the right bearing	1
18-22	28挡圈	Collar	1
18-23	轴承6001ZZ	Bearing 6001ZZ	1
18-24	油毡	Oil felt	1
18-25	8旋梭传动芯轴挡圈	Collar	1
18-26	螺钉 M6x0.75x5	Screw M6x0.75x5	2
18-27	旋梭传动齿轮II	The hook driving gear II	1
18-28	螺钉 M6x0.75x5	Screw M6x0.75x5	2
18-29	螺钉 M6x0.75x6	Screw M6x0.75x6	2
18-30	旋梭传动齿轮I	The hook driving gear I	1
18-31	垫圈Φ6	Washer Φ6	4
18-32	螺钉M6x16	Screw M6x 16	4
18-33	单针侧盖板A喷漆 (for591)	One needle plate measuring (for 591)	1
18-34	侧盖板 (for 591)	Plate measuring (for 591)	1

19. 送料支座 Feed wheel post, left

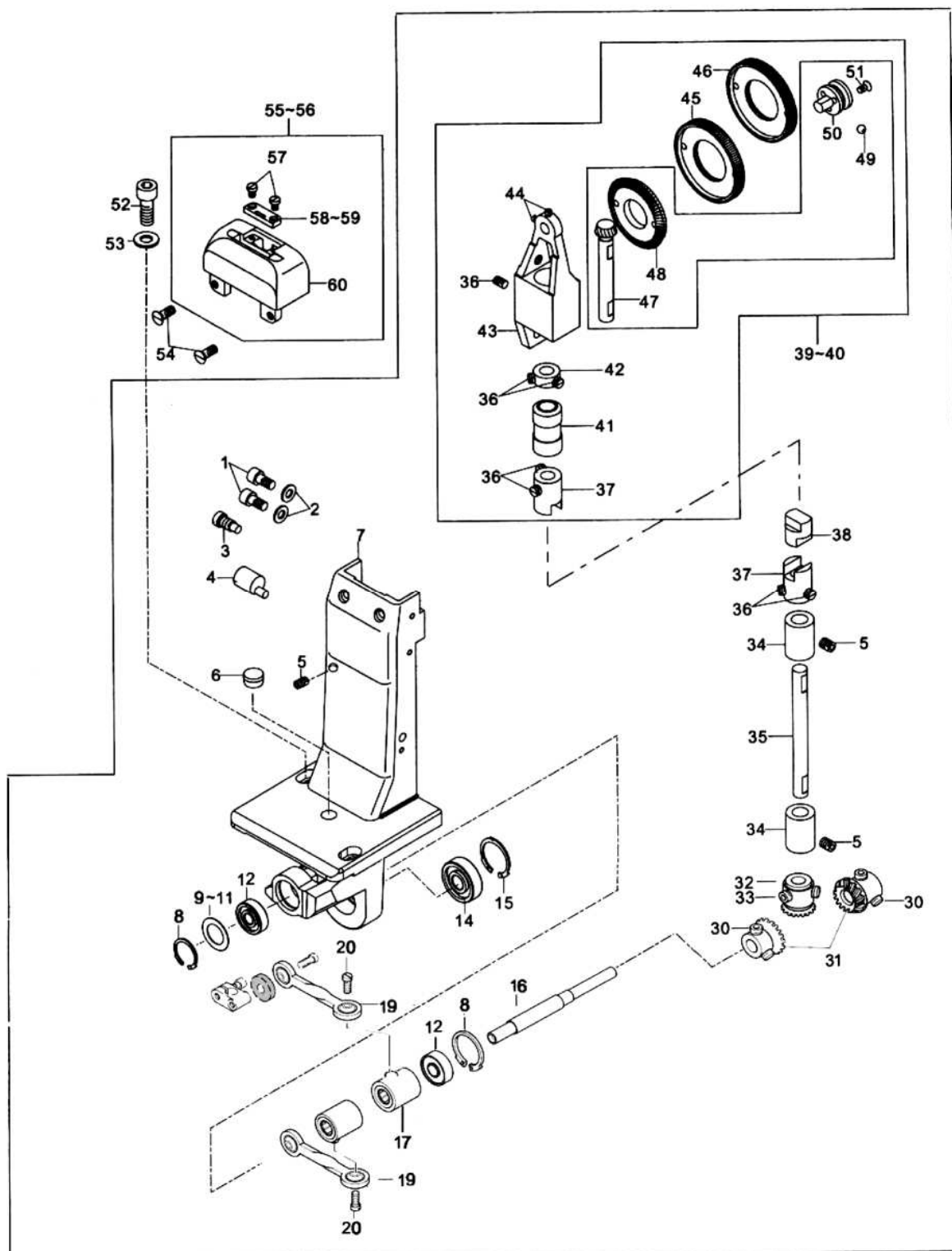


19. 送料支座

Feed wheel post, left

序号	名称	DESCRIPTION	数量 Qty
19-01	螺钉M5x12	Screw M5x12	2
19-02	垫圈φ5	Washer φ5	2
19-03	螺钉M6x8	Screw M6x8	1
19-04	偏心销	Pin	1
19-05	螺钉M4x6	Screw M4x6	1
19-06	油塞	Oil wick	1
19-07	送料支座D喷漆	Feeding support D paint.	1
19-08	22挡圈	Collar	2
19-09	垫片	Washer	1
19-10	垫片	Washer	(1)
19-11	垫片	Washer	(1)
19-12	轴承608ZZ	Bearing 608ZZ	2
19-14	轴承6001ZZ	Bearing 6001 ZZ	1
19-15	28挡圈	Colar	1
19-16	送料主动轴	Feeding drive shaft	1
19-17	轴承座组件	Bearing seat asm	2
19-18	单向轴承		2
19-19	球连杆组件	Ball connecting rod component	2
19-20	螺钉M4X9	Screw	4
19-30	螺钉 M6X0. 75X6	Screw M6x0.7x6	2
19-31	送料机构齿轮I	Feeding mechanism of gear I	2
19-32	送料机构齿轮II	Feeding mechanism of gear II	1
19-33	螺钉 M6x0.75x5	Screw M6x0.75x5	2
19-34	套	Axle sleeve	2
19-35	送料传动轴	Feeding transmission shaft	1
19-36	螺钉M5x5	Screw M5x5	2
19-37	联接衬套	Coupling bushing	1
19-38	联接块	Connecting block	1
19-39	送料机构 (直齿送料轮)	Straight tooth feeding mechanism	1
19-40	滚花送料机构 (滚花送料轮)	Knurling tooth feeding mechanism	(1)
19-41	送料机构座前轴套	Axle sleeve	1
19-42	送料传动 锥齿轮挡圈	Collar	1
19-43	送料机构座	Feeding mechanism of bearing	1
19-44	螺钉M3x4	Screw M3x4	2
19-45	送料盘 (直齿送料轮)	Feeding straight tooth	1
19-46	滚花送料盘 (滚花送料轮)	Knurling tooth feed tray	(1)
19-47	送料传动 锥齿轮 I	The feed driving bevel gear I	1
19-48	送料传动 锥齿轮II	The feed driving bevel gear II	1
19-49	钢球φ2	Steel ball φ2	23
19-50	送料齿联接块组件	The Connecting block assembly	1
19-51	螺钉M2.5x4	Screw M2.5x4	3
19-52	螺钉M6x16	Screw M6x 16	2
19-53	垫圈φ6	Washer φ6	2
19-54	螺钉M4x8	Screw M4x8	2
19-55	单针针板组件 (-M)	Single needle plate assembly (-M)	1

19. 送料支座 Feed wheel post, left



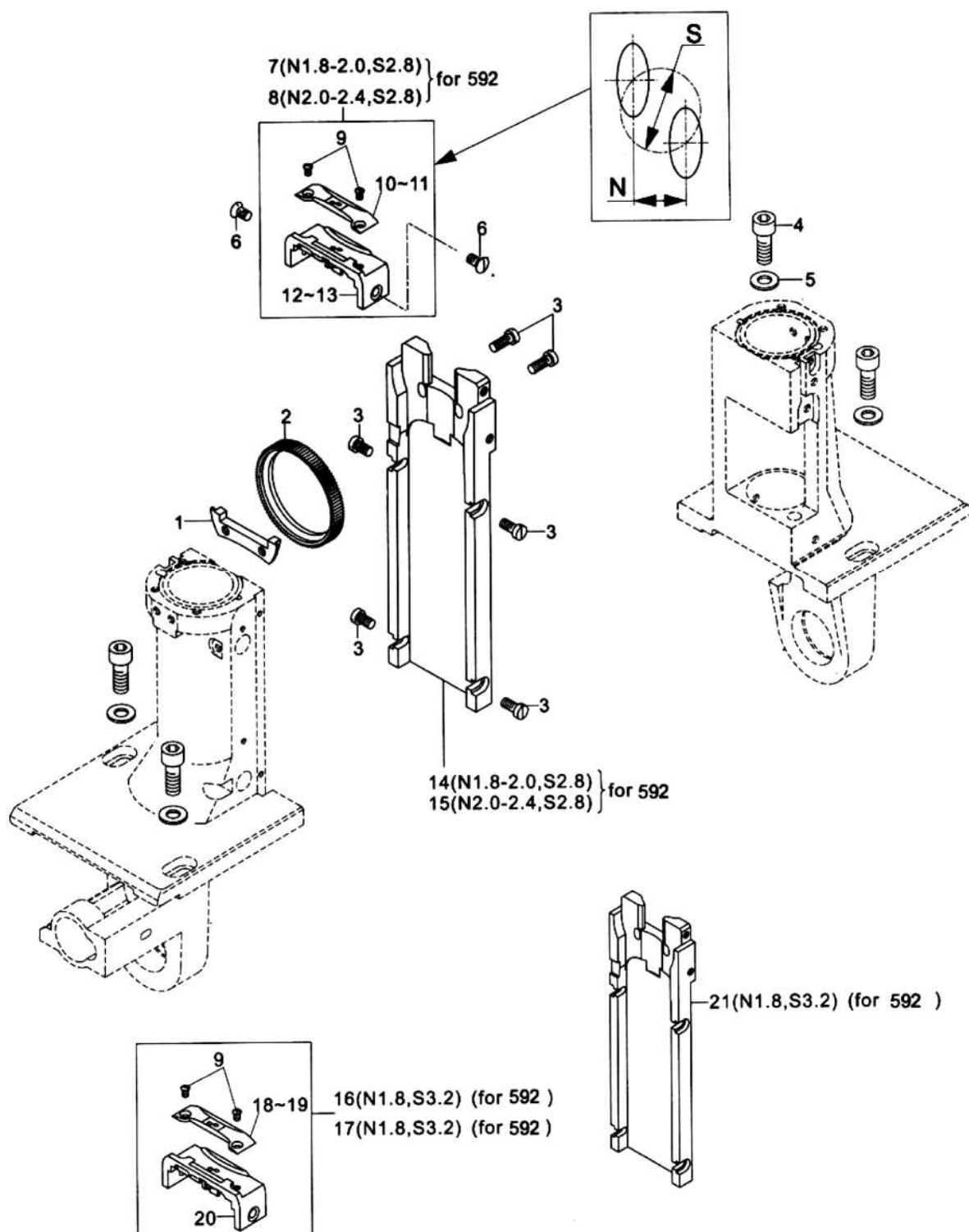
19. 送料支座

Feed wheel post, left

序号	名称	DESCRIPTION	数量 Qty
19-56	单针针板组件 (-H)	Single needle plate assembly (-H)	(1)
19-57	针板螺钉M2x3	Screw M2x3	2
19-58	小针板-薄料 (for-M)	Small needle plate -thin (for -M)	1
19-59	小针板-厚料 (for-H)	Small needle plate -thick (for -H)	(1)
19-60	针板罩S	needle plate seat	1

20. 送料轮托盘

Feed wheel mounting plate



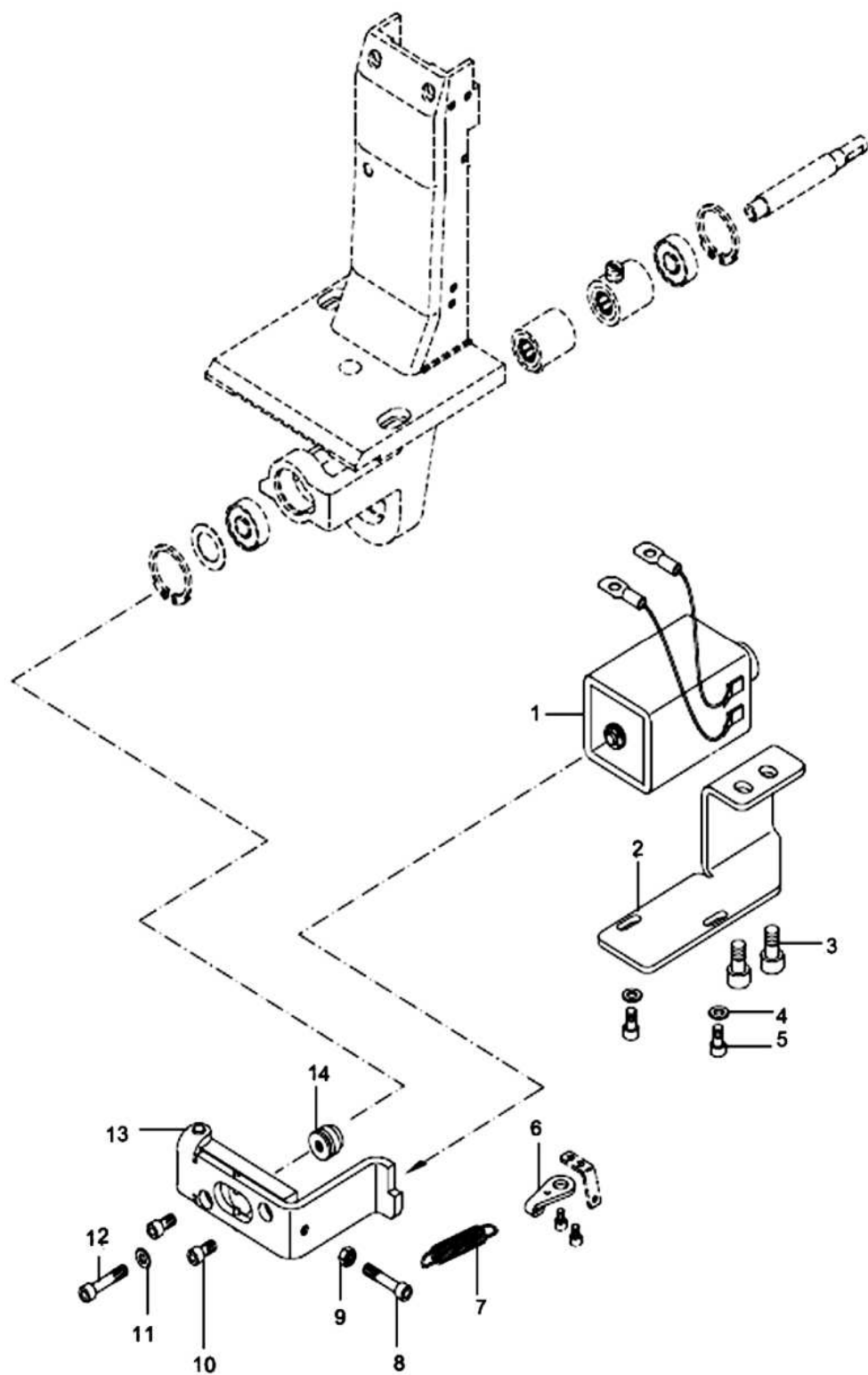
20. 送料轮托盘

Feed wheel mounting plate

序号	名称	DESCRIPTION	数量 Qty
20-01	送料轮调整块	Feeding wheel adjusting block	1
20-02	送料轮	Feeding wheel	1
20-03	螺钉M4x10	Screw M4x 10	6
20-04	螺钉M6x16	Screw M6x10	4
20-05	垫圈Φ6	Washer Φ6	4
20-06	螺钉M4x6	Screw M4x6	2
20-07	双针针板组件(N1.8-2.0, S2.8)	Double needle plate assembly(N1.8-2.0)	(1)
20-08	双针针板组件(N2.0-2.4, S2.8)	Double needle plate assembly(N2.0-2.4)	1
20-09	双针针板固定螺钉M3x3.2	Screw M3x 3.2	2
20-10	双针小针板(N1.8-2.0, S2.8)	Small double needle plate(N1.8-2.0)	1
20-11	双针小针板(N2.0-2.4, S2.8)	Small double needle plate(N2.0-2.4)	(1)
20-12	针板罩(N1.8-2.0, S2.8)	Double needle plate cover(N1.8-2.0)	1
20-13	针板罩(N2.0-2.4, S2.8)	Double needle plate cover(N2.0-2.4)	(1)
20-14	针板罩座(N1.8-2.0, S2.8)	Double needle plate cover seat(N1.8-2.0)	(1)
20-15	针板罩座(N2.0-2.4, S2.8)	Double needle plate cover seat(N2.0-2.4)	1
20-16	双针针板组件(N1.8, S3.2) for-M	Double needle plate assembly(N1.8)	(1)
20-17	双针针板组件(N1.8, S3.2) for -H	Double needle plate assembly(N1.8)	(1)
20-18	双针小针板(N1.8, S3.2) for-M	Small double needle plate(N1.8)	(1)
20-19	双针小针板(N1.8, S3.2) for -H	Small double needle plate(N1.8)	(1)
20-20	针板罩(N1.8, S3.2)	Double needle plate cover(N1.8)	(1)
20-21	针板罩座(N1.8, S3.2)	Double needle plate cover seat(N1.8)	(1)

21. 倒缝装置

Backtacking mechanism



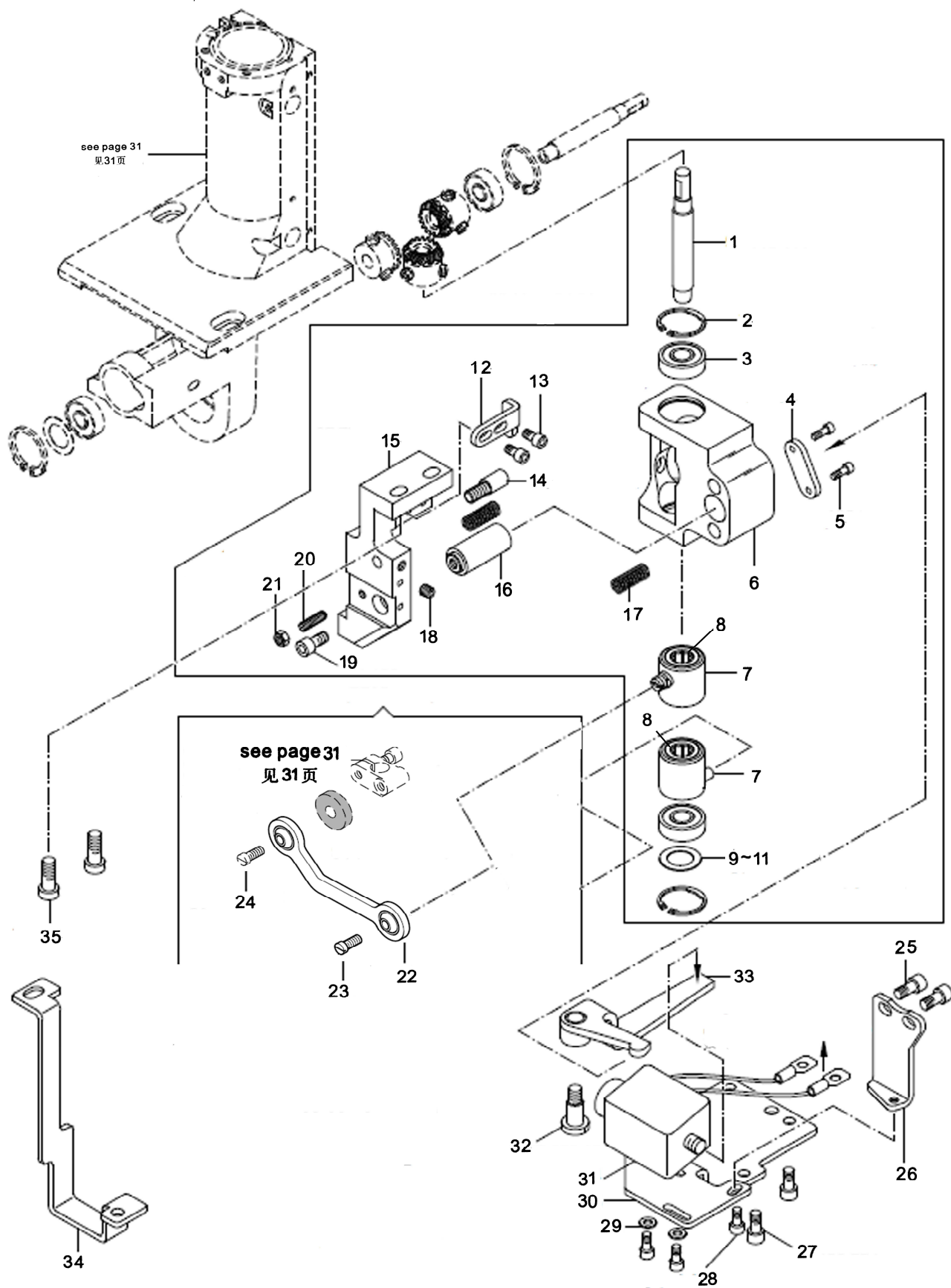
21. 倒缝装置(1)

Backtacking mechanism(1)

序号	名称	DESCRIPTION	数量 Qty
21-01	倒缝电磁铁	Backstitch electromagnet	1
21-02	电磁铁支架	Electromagnet bracket	1
21-03	螺钉M6x10	Screw M6x 10	2
21-04	垫圈 $\phi 4$	Washer $\phi 4$	2
21-05	螺钉M4x6	Screw M4x6	2
21-06	弹簧固定板	Spring Board	1
21-07	复位弹簧	Reset spring	1
21-08	螺钉M5	Screw	1
21-09	螺母M5	Nut M5	1
21-10	螺钉M4x8	Screw	2
21-11	垫圈 $\phi 4$	Washer $\phi 4$	1
21-12	螺钉M4	Screw	1
21-13	倒缝支座	Backstitch transmission	1
21-14	倒缝连接嘴	Backstitch Connector	1

22. 倒缝装置

Backtacking mechanism

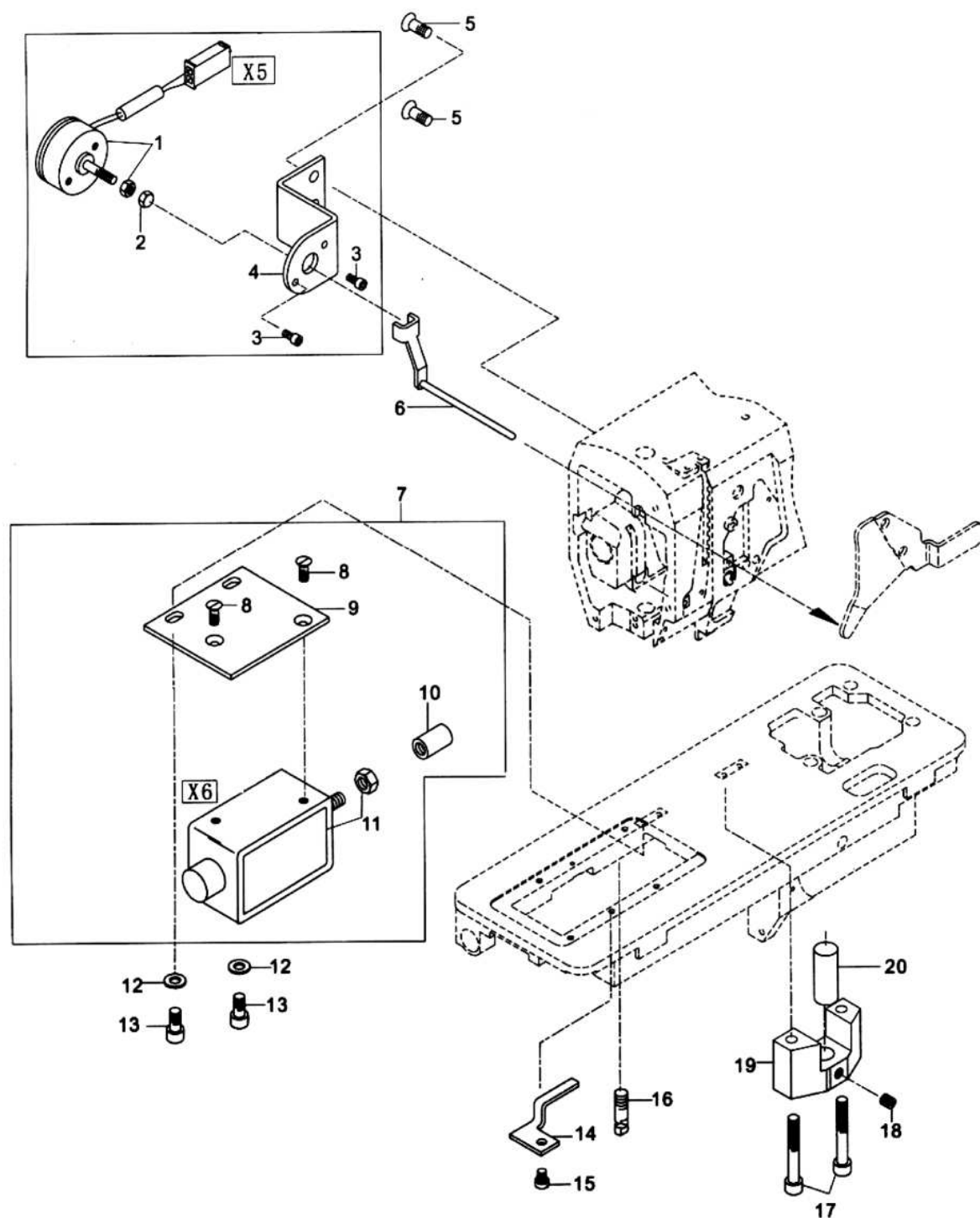


22. 倒缝装置(2)

Backtacking mechanism(2)

序号	名称	DESCRIPTION	数量 Qty
22-01	轴	Shaft	1
22-02	22挡圈	Collar	2
22-03	轴承608ZZ	Bearing 608ZZ	1
22-04	平板	PLATE	1
22-05	螺钉M4x8	Screw M4x8	2
22-06	倒缝支座	Backstitch transmission	1
22-07	轴承座	Bearing seat	2
22-08	单向轴承		2
22-09	垫片	Washer	1
22-10	垫片	Washer	(1)
22-11	垫片	Washer	(1)
22-12	定位片	Positioning piece	1
22-13	螺钉???	Screw	2
22-14	偏心销	Eccentric pin	1
22-15	倒缝固定座	Twist seat	1
22-16	连接销	Connection pin	2
22-17	弹簧	spring	1
22-18	螺钉M5X5	Screw	1
22-19	螺钉 M5X10	Screw	1
22-20	螺钉M4*16	Screw	1
22-21	螺母M4	NUT	1
22-22	球连杆组件	Ball connecting rod assembly	1
22-23	螺钉M4X9	Screw	1
22-24	螺钉M4X9	Screw	1
22-25	螺钉 M5X10	Screw	2
22-26	倒缝侧板	Backstitch side plate	1
22-27	螺钉 M5X10	Screw	2
22-28	螺钉M4x8	Screw	4
22-29	垫片	Washer	2
22-30	电磁铁安装座	Electromagnet mount	1
22-31	倒缝电磁铁	Reverse stitch electromagnet	1
22-32	特殊螺钉	Screw	1
22-33	倒缝曲柄	Backstitch crank	1
22-34	支架	Bracket	1
22-35	螺钉M6X16	Screw	2

23. 剪线结构(-D) Thread trimmer (-D)

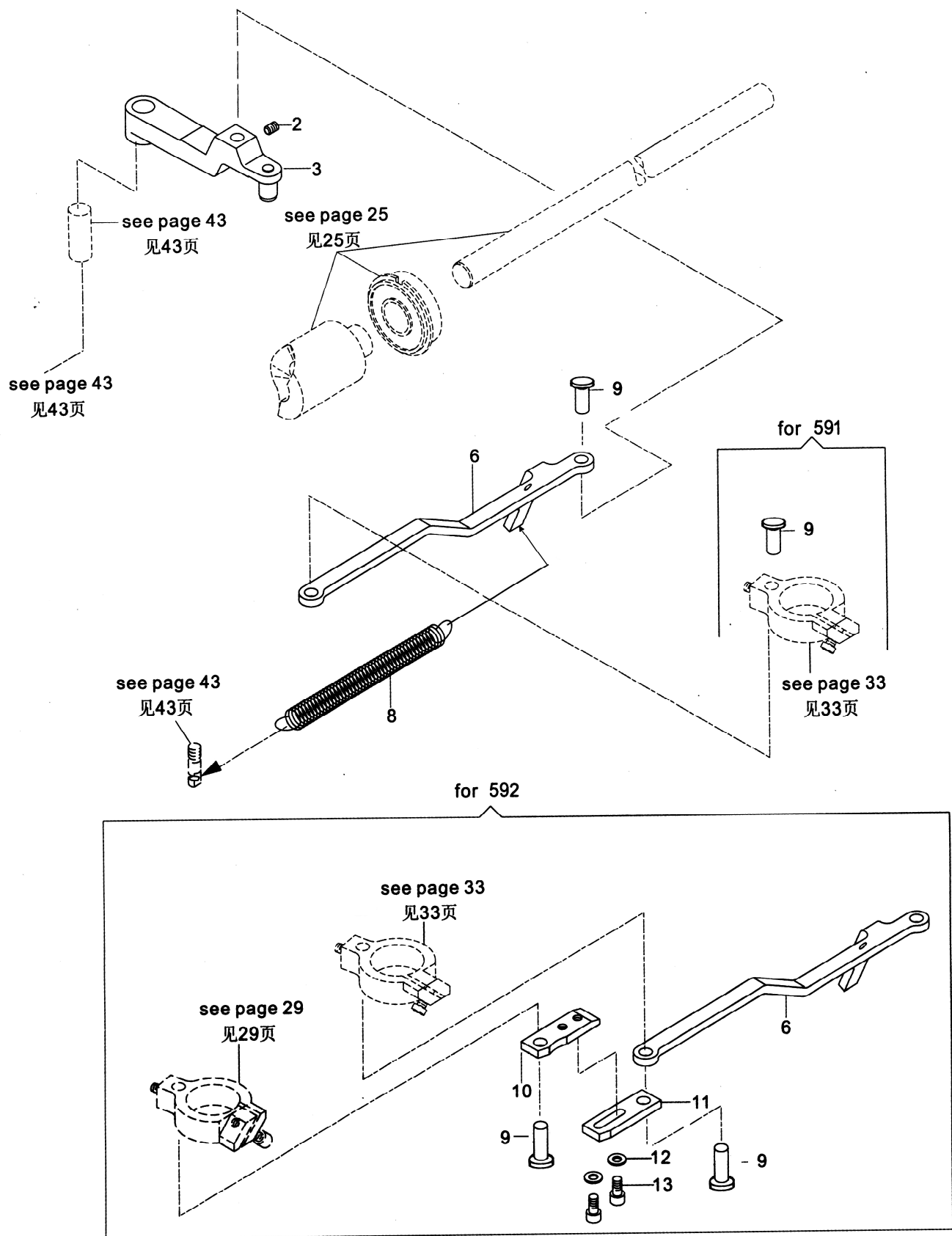


23. 剪线结构 (1)

Thread trimmer (1)

序号	名称	DESCRIPTION	数量 Qty
23-01	松线电磁铁	Loose line electromagnet	1
23-02	松线电磁铁帽M4	Nut M4	1
23-03	螺钉M3x5	Screw M3x5	2
23-04	松线电磁铁安装板	Mounting plate.	1
23-05	螺钉M5x10	Screw M5x10	2
23-06	电磁铁挺线钉	Tension release pin	1
23-07	剪线电磁铁整组	Shear line electromagnet assembly	1
23-08	螺钉M4x6	Screw M4x6	2
23-09	剪线电磁铁安装板	Mounting plate	1
23-10	剪线电磁铁联接节	Connecting block	1
23-11	剪线电磁铁	Shear line electromagnet	1
23-12	垫圈 $\phi 5$	Washer $\phi 5$	2
23-13	螺钉M5x10	Screw M5x10	2
23-14	油线挡板	Oil line baffle	1
23-15	螺钉M4x5	Screw M4x5	1
23-16	螺钉M6x8	Screw M6x8	1
23-17	螺钉M5x30	Screw M5x30	2
23-18	螺钉M5x5	Screw M5x5	1
23-19	剪线摆动杆座	Shear line swing rod seat	1
23-20	剪线摆动杆座销10x32	Pin 10x32	1

24. 剪线结构(-D) Thread tirmmer (-D)



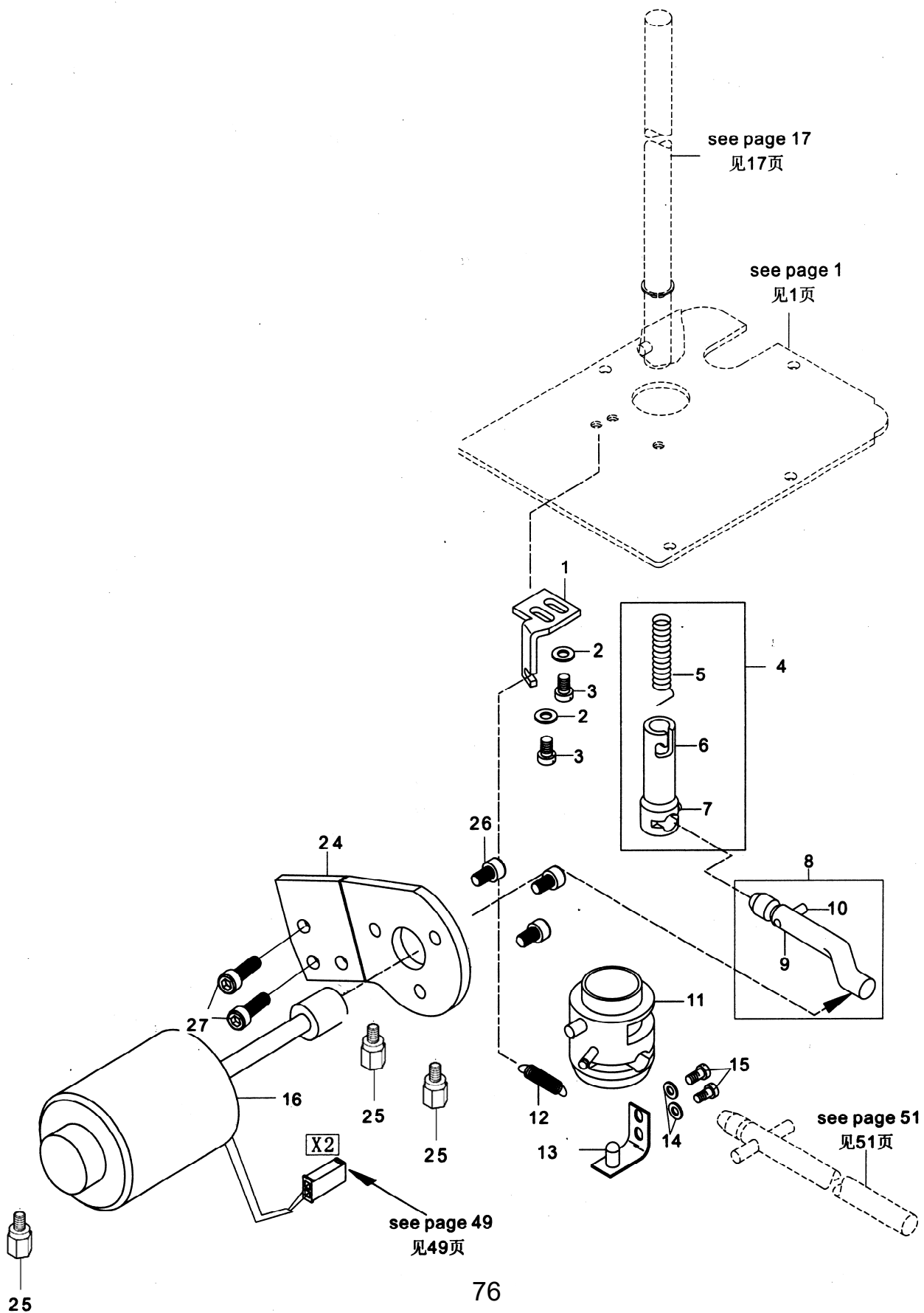
24. 剪线结构（2）

Thread trimmer (2)

序号	名称	DESCRIPTION	数量 Qty
24-01	剪线摆动杆销	Pin	1
24-02	螺钉M5x5	Screw M5x5	1
24-03	剪线摆动杆组件	Swing rod assembly	1
24-06	剪线摆动拉杆	Shear line swing rod	1
24-07	剪线摆动杆销卡圈	Collar	3
24-08	剪线摆动拉杆弹簧	Spring	1
24-09	剪线摆动销	Pin	1
24-10	剪线摆动拉杆连接板II	Connecting plate II	1
24-11	剪线摆动拉杆连接板I	Connecting plate I	1
24-12	垫圈 $\phi 4$	Washer $\phi 4$	2
24-13	螺钉M4x8	Screw M4x8	2

25 . 自动抬压脚

Automatic presser foot lifter



25. 自动抬压脚

Automatic presser foot lifter

序号	名称	DESCRIPTION	数量 Qty
25-01	操纵顶柱复位板	Reset plate	1
25-02	垫圈 $\phi 4$	Washer $\phi 4$	2
25-03	螺钉M5x10	Screw M5x10	2
25-04	操纵顶柱组件	Manipulating the top column assembly	1
25-05	操纵顶柱弹簧	Spring	1
25-06	操纵顶柱	Manipulating of the top pillar	1
25-07	螺钉M4x6	Screw M4x6	1
25-08	操纵弯杆组件	Control rod bending component	1
25-09	操纵弯杆	Control rod bending	1
25-10	操作弯杆销4x16	Pin	1
25-11	脚膝抬压脚操作顶柱组件	Presser foot lifting component of knee	1
25-12	复位弹簧	Spring	1
25-13	操纵弯杆挡片组件	Baffle assembly	1
25-14	垫圈 $\phi 4$	Washer $\phi 4$	2
25-15	螺钉M4x6	Screw M4x6	2
25-16	一体机压脚电磁铁	Presser foot lifting electromagnet	1
25-24	电磁铁安装座	Electromagnet mount	1
25-25	特殊螺钉	Screw	3
25-26	螺钉M6X10	Screw M6X10	3
25-27	螺钉M6x30	Screw M6x30	2

26. 电控

Electric control

序号	名称	DESCRIPTION	数量 Qty
26-01	螺钉M5x25	Screw M5x20	1
26-02	螺钉M5x40	Screw M5x40	4
26-03	一体机下罩盖	Cover	1
26-04	WR58L-01-01 电控	Electronic control	1
26-05	电源转接线	The power adapter cable	1
26-06	主控线	Main control line	1
26-07	点动倒缝开关线	Swich line	1
26-08	倒缝开关线	Reverse stitching switch wiring	1
26-09	机头灯转接线	head lamp adapter	1
26-10	踏板转接线	Redal switch line	1
26-11	倒缝开关	Reverse stitching switch	1
26-12	螺钉M5x10	Screw M5x 10	1
26-13	机头双色灯	Head light	1

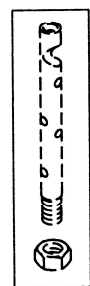
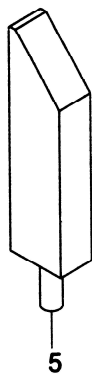
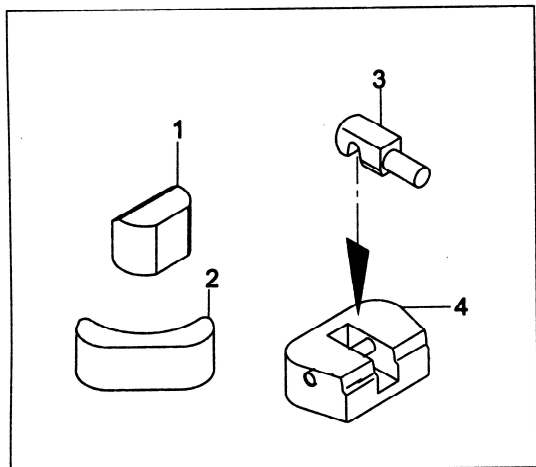
27. 附件（1）

Accessories components(1)

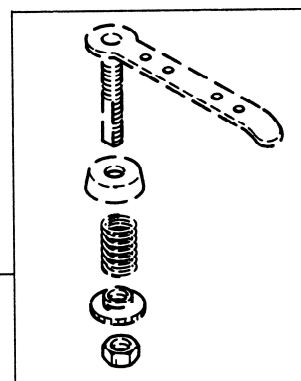
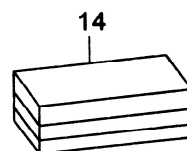
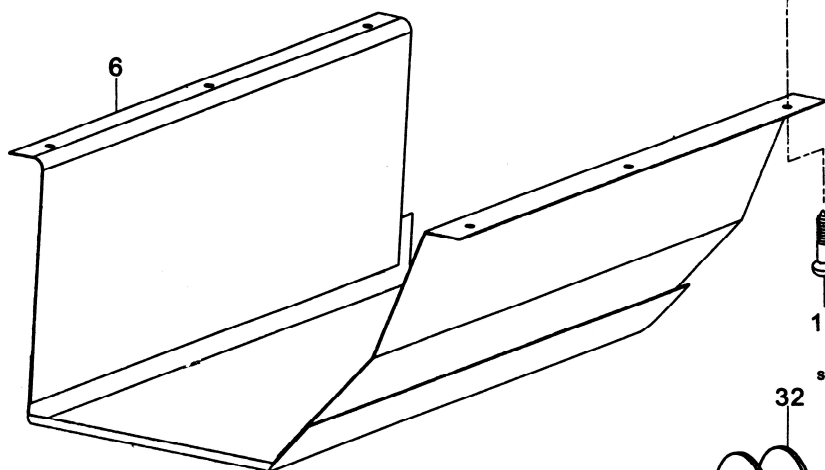
序号	名称	DESCRIPTION	数量 Qty
27-01	一体式线架	Integrated wire rack	1
27-02	外置线架	External wire rack	1
27-09	销 4x18	Pin 4x18	1
27-10	操纵连杆	Control rod	1
27-11	操纵杆接头	Control rod joints	1
27-12	螺钉M8x14	Screw M8x14	2
27-13	操纵杆	Control stick	1
27-14	螺钉M5x13.3	Screw M5x13.3	1
27-15	膝控调节支架	Knee control adjusting bracket	1
27-16	膝控操纵架	Knee control frame	1
27-17	膝控软垫	Knee control pad	1
27-18	膝控组件	Knee control assembly	1
27-19	踏板	Pedal	1
27-20	踏板螺钉	Self tapping Screw	3

28. 附件(2)

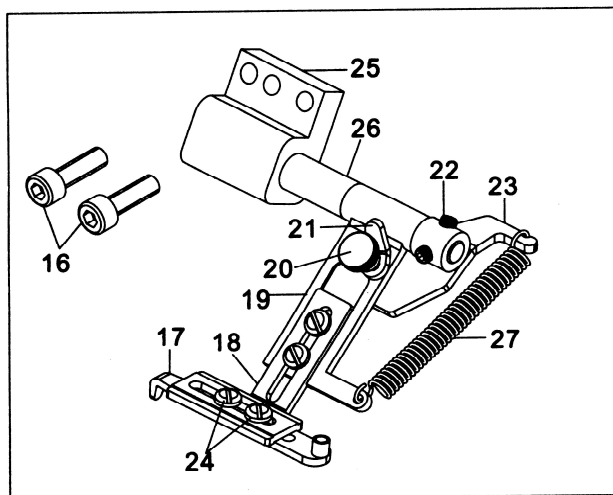
Accessories components (2)



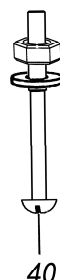
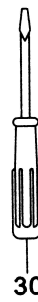
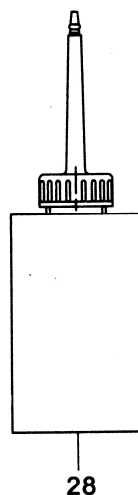
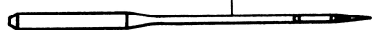
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33~34 (for 591)
35~36 (for 592)



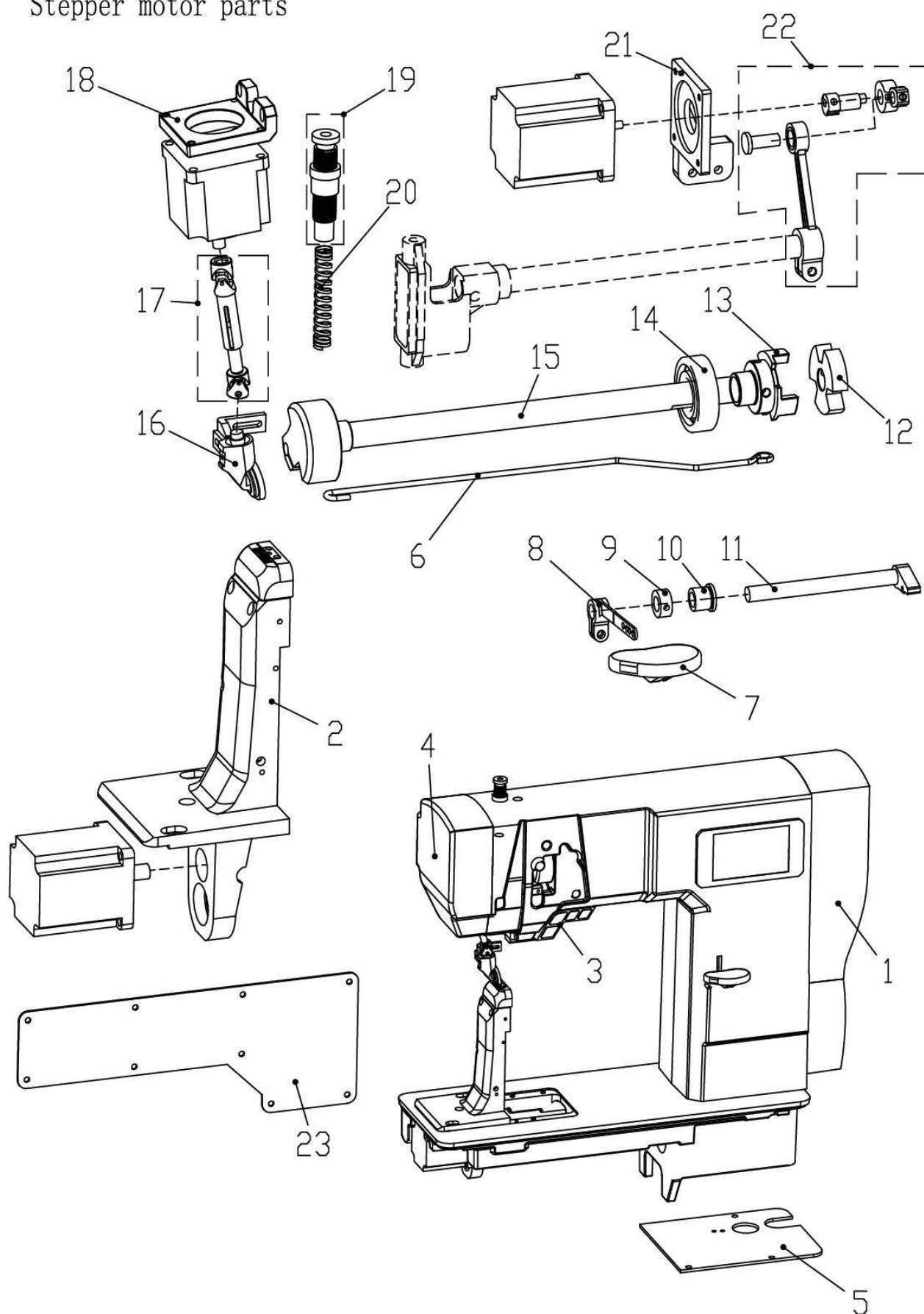
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28. 附件 (2)

Accessories components (2)

28-01	机头支座	Head support	2
28-02	机头座垫	Head cushion	2
28-03	机头铰链	Head hinge	2
28-04	机头铰链座组件	Head hinge base assembly	2
28-05	木支架组件	Wood bracket assembly	1
28-06	机头油盘	Head pan	1
28-12	螺钉 ST4.2x20-C-H	Wood screw ST4.2x20-C-H	6
28-13	油盘油毡垫	Oil felt gasket	6
28-14	机头罩	Head cover	1
28-15	罗拉车靠边器	Pull device	1
28-16	螺钉M5x16	Screw M5x16	2
28-17	靠边板组件	Side plate assembly	1
28-18	调节板	Adjusting plate	1
28-19	导向板焊接件	Welding guide plate	1
28-20	滚花高头螺钉M4x12	Screw M4x12	1
28-21	紧固扳手	Fastening wrench	1
28-22	螺钉M6x5	Screw M6x5	1
28-23	调整焊接件	Welding adjustment	1
28-24	螺钉M4x5	Screw M4x5	4
28-25	安装座	Mounting seat	1
28-26	轴	Shaft	1
28-27	拉簧	Drag spring	1
28-28	油壶	Oil pot	1
28-29	内六角扳手	Inner six angle wrench	1
28-30	小螺丝刀	Small screwdriver	1
28-31	中螺丝刀	Medium screwdriver	1
28-32	梭芯	Bobbin	3
28-33	机针 134PCL 90/14(for 591-M)	Needle 134PCL 90/14 (for591-M)	4
28-34	机针 134PCL120/19(for591-H)	Needle 134PCL120/19 (for591-H)	(4)
28-35	机针 134-35 90/14(for 592-M)	Needle 134-35 90/14 (for 592-M)	(4)
28-36	机针 134-35120/19(for 592-H)	Needle 134-35120/19 (for 592-H)	(4)
28-40	马叉螺钉M6X60	Screw M6x 60	2
28-41	垫片φ6	Washer φ6	4

29. 步进款专用件 Stepper motor parts



29. 步进款专用件

Stepper motor parts

29-01	步进款电控	Electronic control	1
29-02	1591左立柱	Feed support	1
29-03	1591双色灯	Dichromatic light	1
29-04	1591面罩	Panel	1
29-05	1591底板	Bottom plate	1
29-06	1591压脚拉杆	Connecting rod	1
29-07	塑料倒缝扳手	Spanner of reversal stitch	1
29-08	扳手挡圈	handle bushing	1
29-09	倒缝轴挡圈	Link	1
29-10	倒缝轴套	bushing	1
29-11	倒缝轴	Actuating switch shaft	1
29-12	联轴器	Coupling rubber	1
29-13	主轴后套	Bearing sleeve	1
29-14	60/22-Z主轴后轴承	Bearing60/22-Z	1
29-15	1591曲柄主轴	Counter weight assy	1
29-16	1591压脚轮组 件	Idler wheel foot asm	1
29-17	万向节组件	Universal Joint Assembly	1
29-18	压脚滚轮电机安装板	Motor mounting plate1	1
29-19	调压螺柱	PRESSER ADJUSTING SCREW	1
29-20	压紧杆弹簧	PRESSER BAR SPRING	1
29-21	摆针电机固定板	Motor mounting plate2	1
29-22	长短铝连杆组件	Connecting Rod Assembly	1
29-23	1591后盖板	Back cover board	1
29-24	1591皮带张紧轮	Belt tensioner	1
29-25	1591倒缝扳手复位弹簧	Spring	1